



1-800-779-2102

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

INSPECT YOUR PRODUCT FOR DAMAGE & MISSING PARTS BEFORE PROCEEDING TO INSTALLATION

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

WWW.DEEZEE.COM

REGISTER YOUR PRODUCT ONLINE: www.deezee.com/registration

VIEW INSTRUCTIONS ONLINE: www.deezee.com/instructions

⚠️ WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

LIMITED LIFETIME WARRANTY:

- STAINLESS STEEL: Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- ALUMINUM: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- PLASTIC: Storage Boxes
- OTHER: Front and Rear Bumpers

THREE-YEAR WARRANTY:

- POWDER-COATED / E-COATED STEEL: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- OTHER: Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

GPI® FUEL PUMPS & ACCESSORIES

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit www.gpi.net.

WARRANTY SUBMISSION PROCEDURE

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.

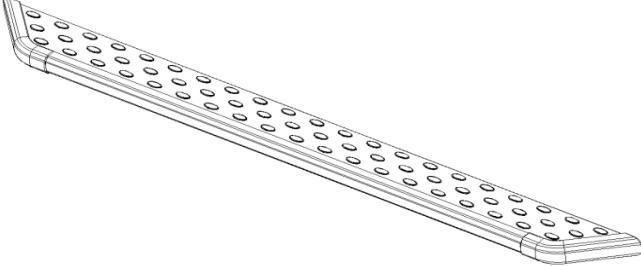
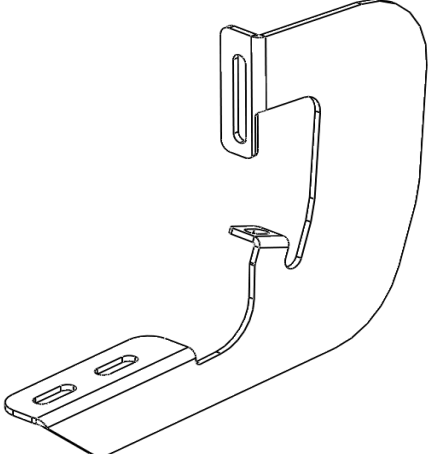


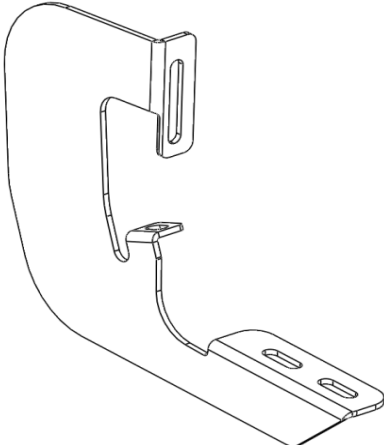
Dee Zee Cares - Please Recycle

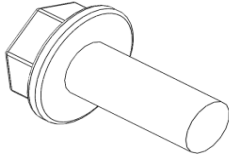
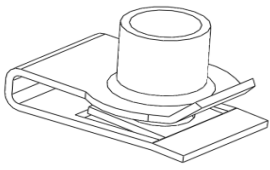
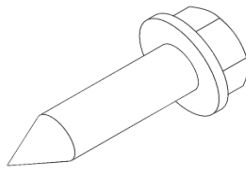
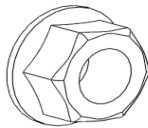
For an electronic version of these instructions visit: www.deezee.com/instructions

Register your product online: www.deezee.com/registration

NXT RUNNING BOARD INSTALLATION INSTRUCTION
DZ 16315 CHEVY SILVERADO / GMC SIERRA 2007-2013
DZ 16317 CHEVY SILVERADO / GMC SIERRA 2014-CURRENT
DZ 16315-2 CHEVY SILVERADO / GMC SIERRA 1999-2006 & CLASSIC(Begins on page 11)

<p>A SIDE STEP TUBE</p>  <p>*** BOARDS SOLD SEPARATELY</p> <p align="right">X2 VARIES</p>	<p>B BRACKET LEFT HAND</p>  <p align="right">X3</p>
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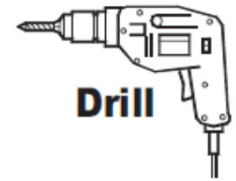
<p>C BRACKET RIGHT HAND</p>  <p>VARIES X3</p>	
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<p>D 8mm X 25mm FLANGE HEAD BOLT</p>  <p>PN 525 X12</p>	<p>E 8mm U-NUT</p>  <p>PN 909 X12</p>	<p>F 1/4" X 1" SHEET METAL SCREW</p>  <p align="center">FOR 2007-2013</p> <p>PN 97 X2</p>	<p>G 8mm X 20mm FLANGE HEAD BOLT</p>  <p>PN 526 X12</p>
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TOOLS REQUIRED

WRENCH/RATCHET

13mm, 15mm

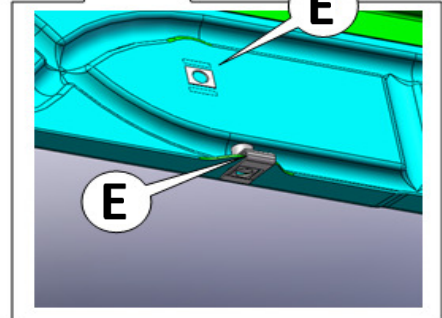
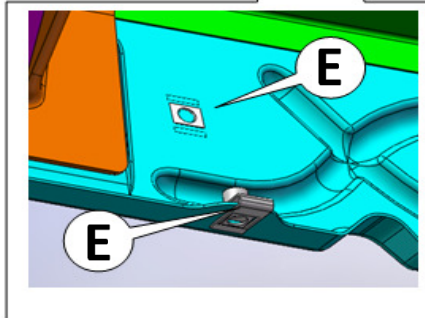
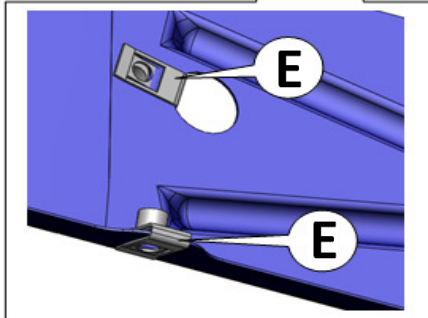
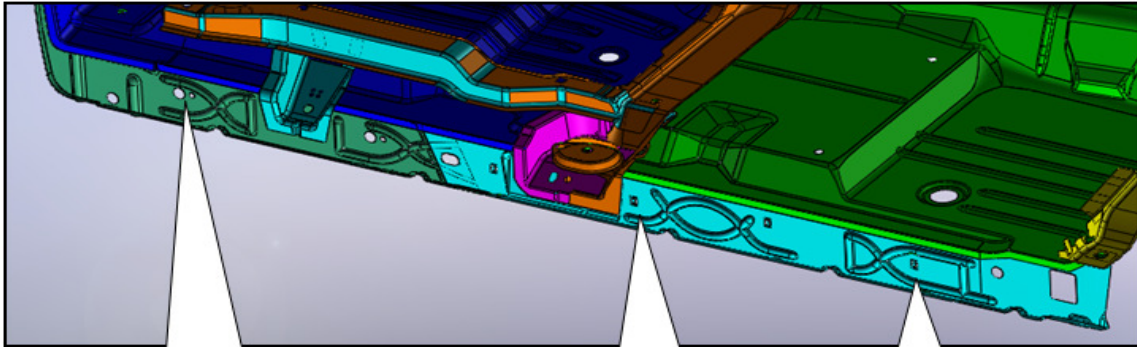


Drill

3/16" DRILL BIT
IF NECESSARY

1

Install the 8mm u-nut [E] as shown below.
The driver's side is shown. The front of the vehicle is to the right of the picture.



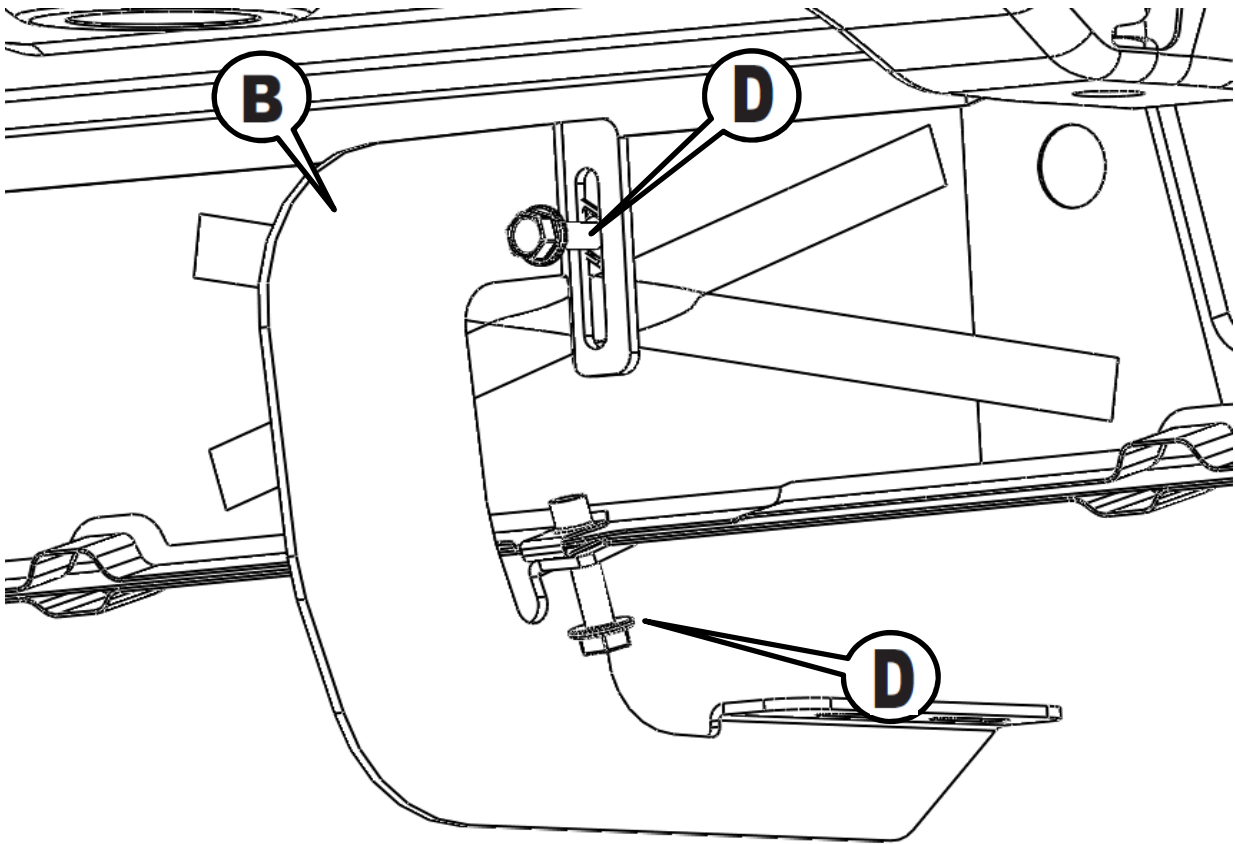
NOTE FOR 2007-2013: Your 2WD vehicle may not have any preset fasteners in the hole patterns shown. If this is the case, use additional u-nuts (ITEM "E") to install in all locations as necessary.

NOTE FOR 2007-2013: Your vehicle may not have the available hole pattern in one location such as front or middle as shown in the images. Should this be the case, screws (ITEM "F") have been included in your bolt pack. Simply mark a hole location, and drill a pilot hole for the screw to attach in to.

NOTE: The front and middle mounting locations on your vehicle may have a weld nut in both the top and bottom locations. If this is the case, omit Item "E", and use the weld nuts in the vehicle.

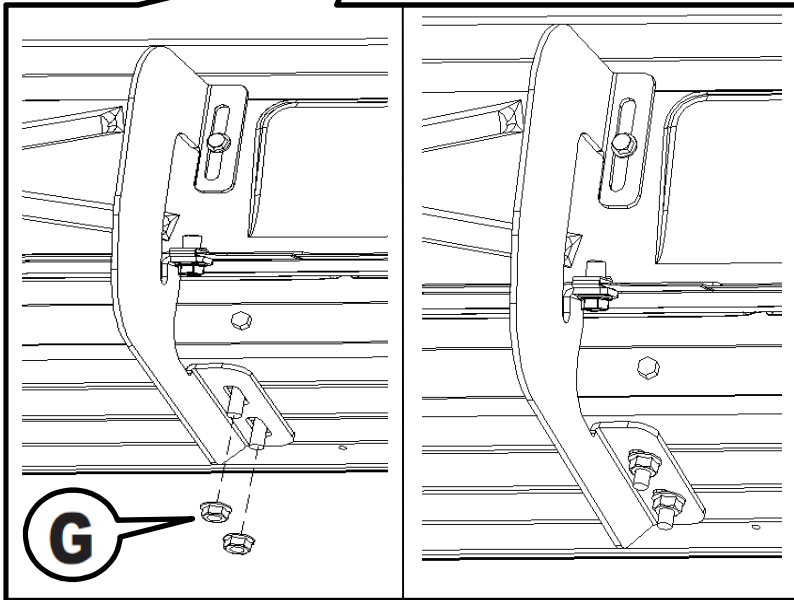
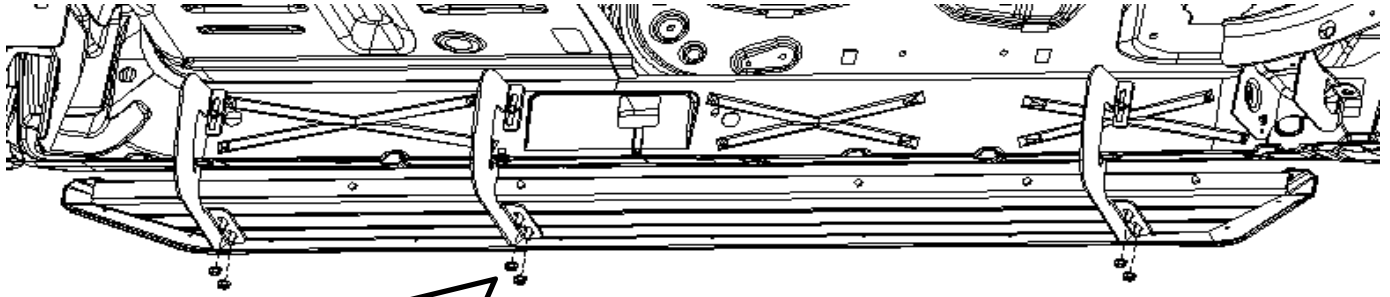
NOTE: FOR STANDARD CAB APPLICATIONS, MIDDLE BRACKET LOCATION IS NOT AVAILABLE. PROCEED AS DIRECTED USING FRONT AND REAR MOUNTING LOCATIONS. EXTRA BRACKETS AND HARDWARE MAY BE DISCARDED.

- 2** Attach the mounting bracket [B] to the mounting locations with the previously installed U-nuts using the 8mm x 25mm bolt [D].

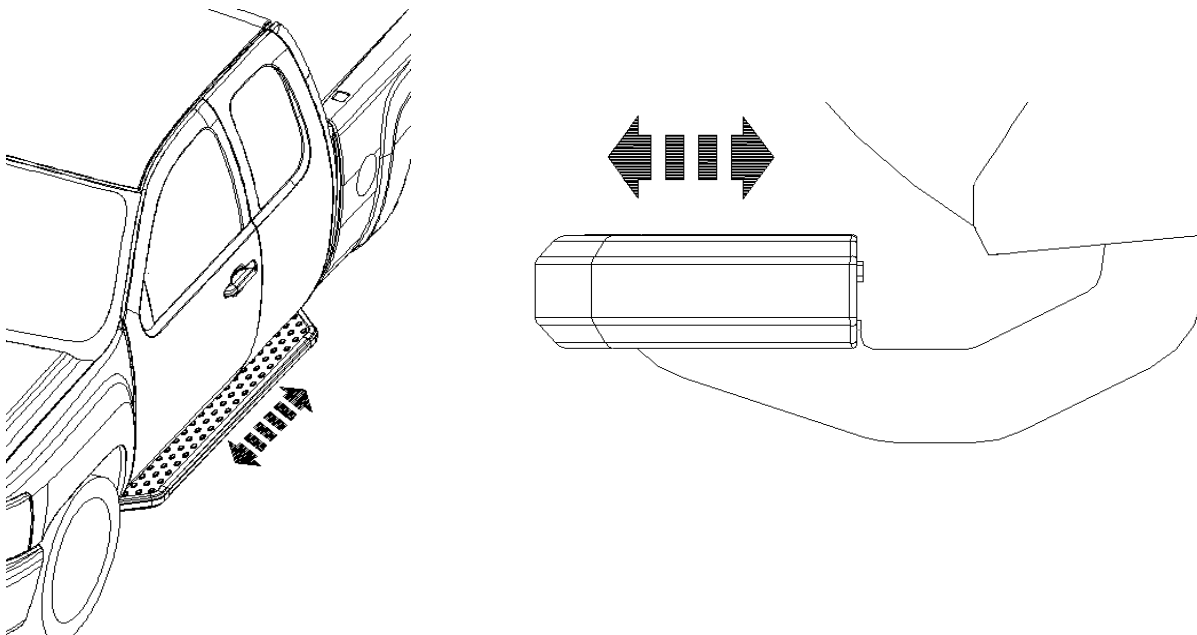


Tighten bolts with a 13mm Socket or wrench.

- 3** Align the bolts in the channels on the underside of the running board with the slots in the mounting braces and loosely attach the board to the brace with the 8mm nuts [G].
Do not completely tighten at this time.

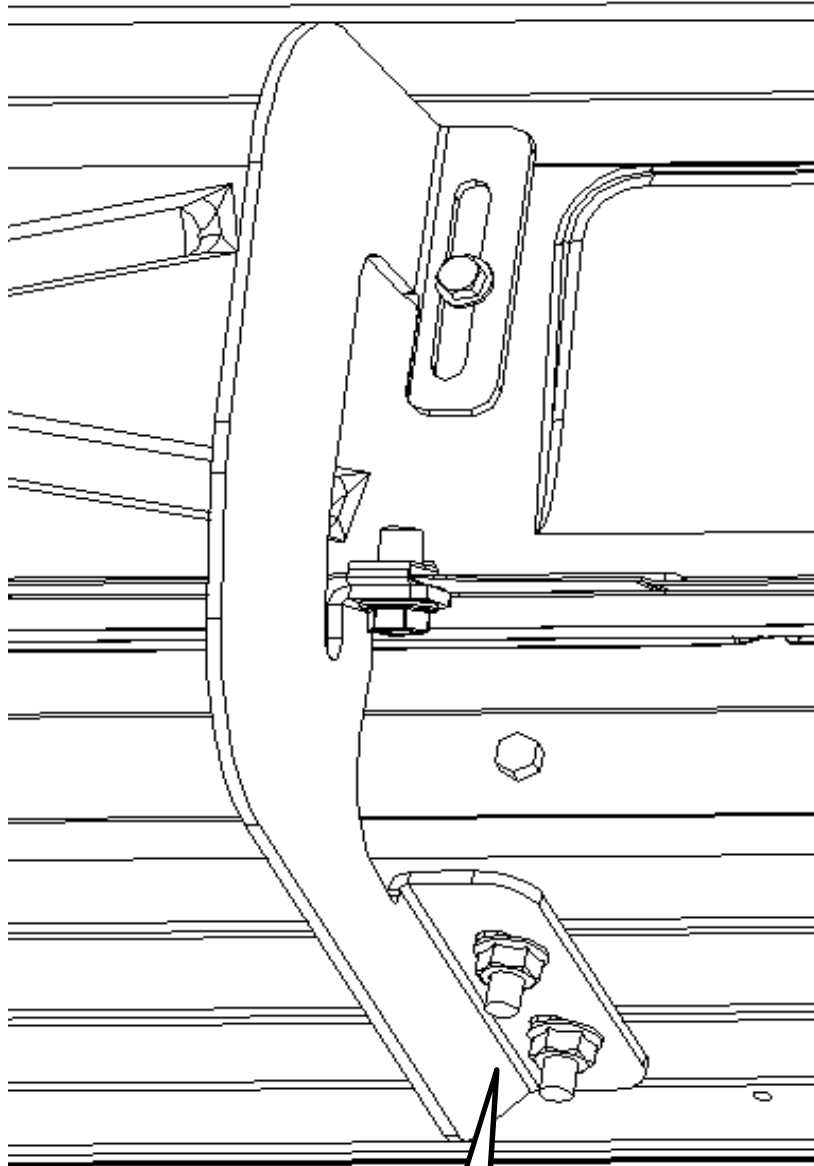


- 4** Adjust the board front/back and in/out to align it with the vehicle.



5

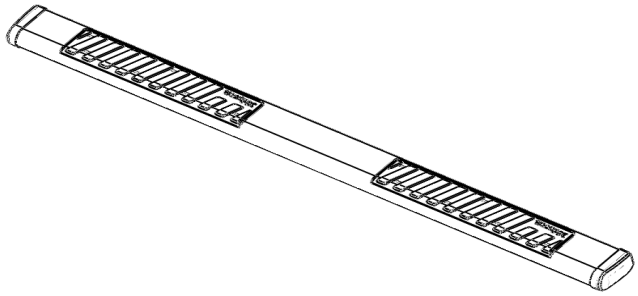
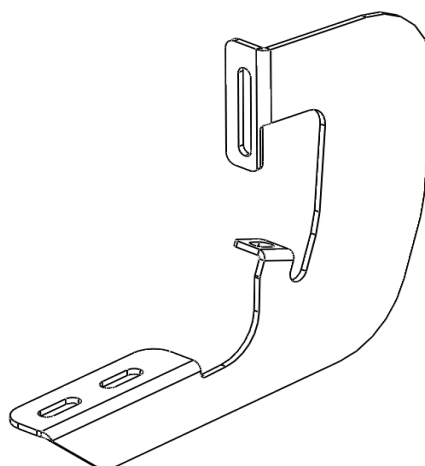
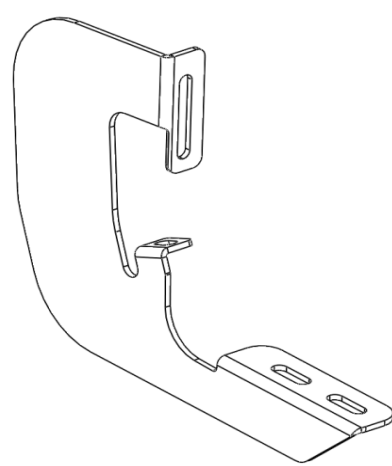
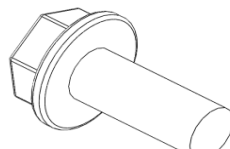
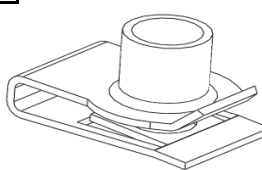
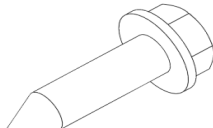
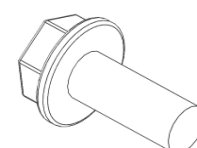
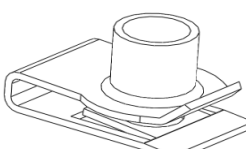
Once the board location has been set, tighten the nuts holding the board to the braces using a 13mm socket/wrench.



TIGHTEN

Make sure all bolts are tightened. Repeat steps for other side.

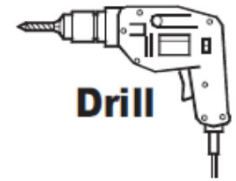
6" OVAL SIDE STEP INSTALLTION
CHEVY SILVERADO / GMC SIERRA 2007-2013
CHEVY SILVERADO / GMC SIERRA 2014-CURRENT

<p>A SIDE STEP TUBE</p>  <p>*** TUBES SOLD SEPARATELY</p> <p align="right">X2</p>	<p>B BRACKET LEFT HAND</p>  <p align="right">X3</p>		
<p>C BRACKET RIGHT HAND</p>  <p align="right">X3</p>			
<p>D 8mm X 25mm FLANGE HEAD BOLT</p>  <p>PN 525 X12</p>	<p>E 8mm U-NUT</p>  <p>PN 909 X12</p>	<p>F 1/4" X 1" SHEET METAL SCREW</p>  <p>FOR 2007-2013</p> <p>PN 97 X2</p>	
<p>G 8mm X 20mm FLANGE HEAD BOLT</p>  <p>FROM TUBE BOLT PACK X8</p>	<p>H 8mm U-NUT</p>  <p>FROM TUBE BOLT PACK X8</p>		

TOOLS REQUIRED

WRENCH/RATCHET

13mm, 15mm

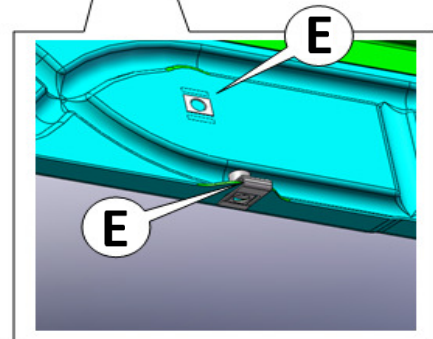
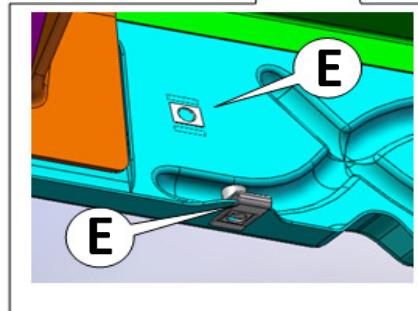
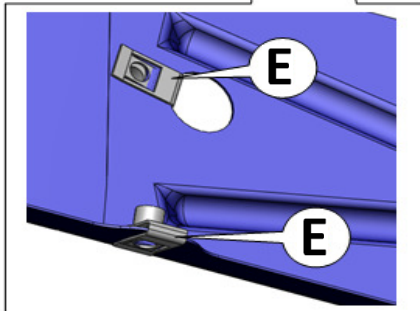
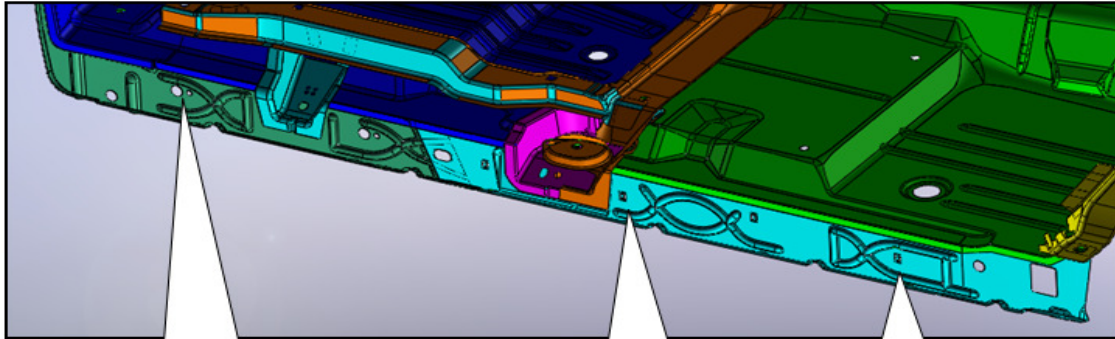


Drill

3/16" DRILL BIT
IF NECESSARY

1

Install the 8mm u-nut [E] as shown below.
The driver's side is shown. The front of the vehicle is to the right of the picture.



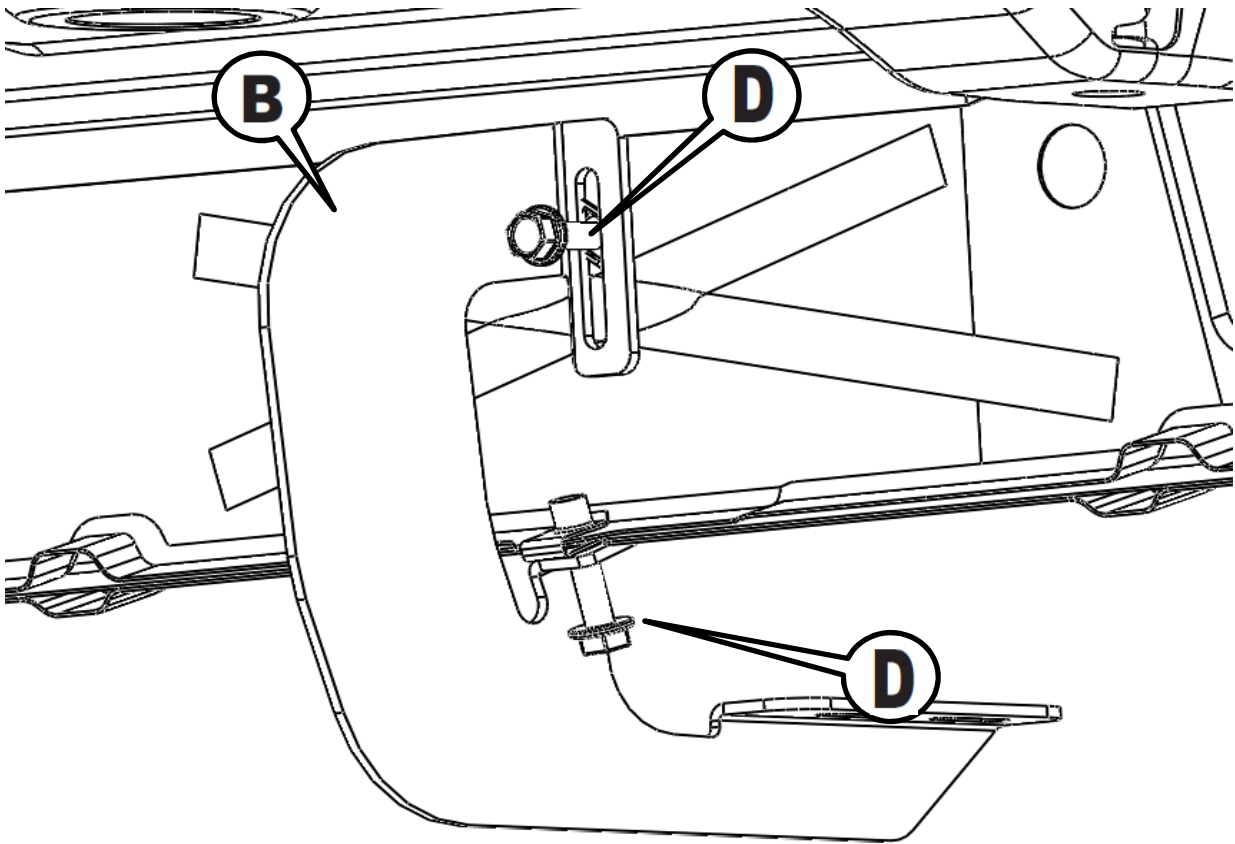
NOTE FOR 2007-2013: Your 2WD vehicle may not have any preset fasteners in the hole patterns shown. If this is the case, use additional u-nuts (ITEM "E") to install in all locations as necessary.

NOTE FOR 2007-2013: Your vehicle may not have the available hole pattern in one location such as front or middle as shown in the images. Should this be the case, screws (ITEM "F") have been included in your bolt pack. Simply mark a hole location, and drill a pilot hole for the screw to attach in to.

NOTE: The front and middle mounting locations on your vehicle may have a weld nut in both the top and bottom locations. If this is the case, omit Item "E", and use the weld nuts in the vehicle.

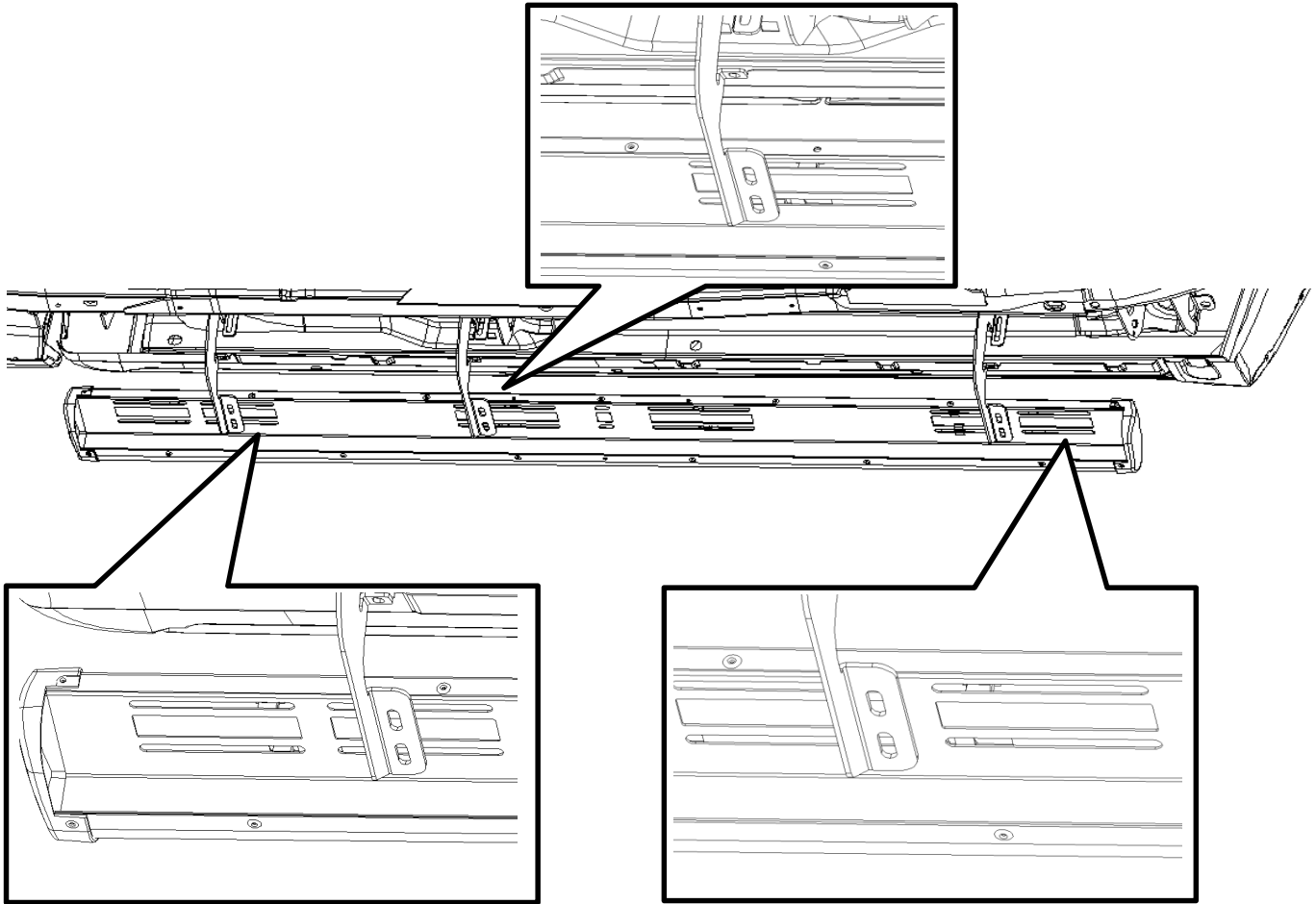
NOTE: FOR STANDARD CAB APPLICATIONS, MIDDLE BRACKET LOCATION IS NOT AVAILABLE. PROCEED AS DIRECTED USING FRONT AND REAR MOUNTING LOCATIONS. EXTRA BRACKETS AND HARDWARE MAY BE DISCARDED.

- 2** Attach the mounting bracket [B] to the mounting locations with the previously installed U-nuts using the 8mm x 25mm bolt [D].

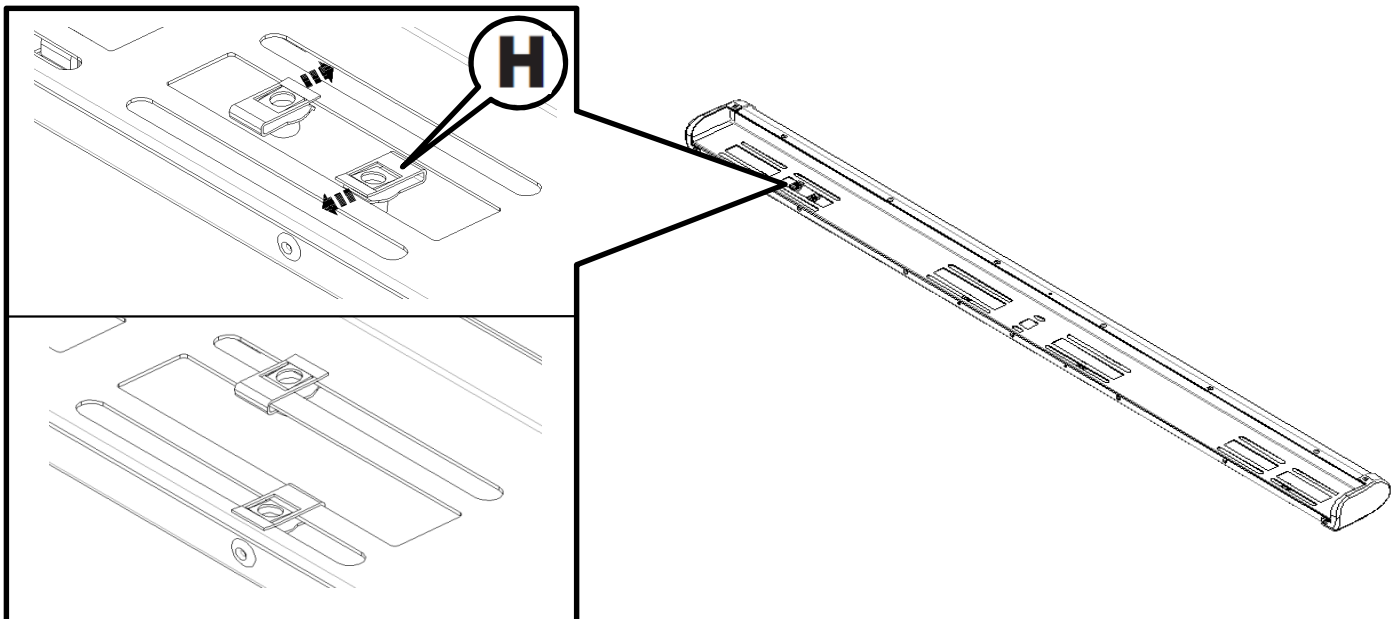


Tighten bolts with a 13mm Socket or wrench.

- 3** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces. The extended cab tube is shown.



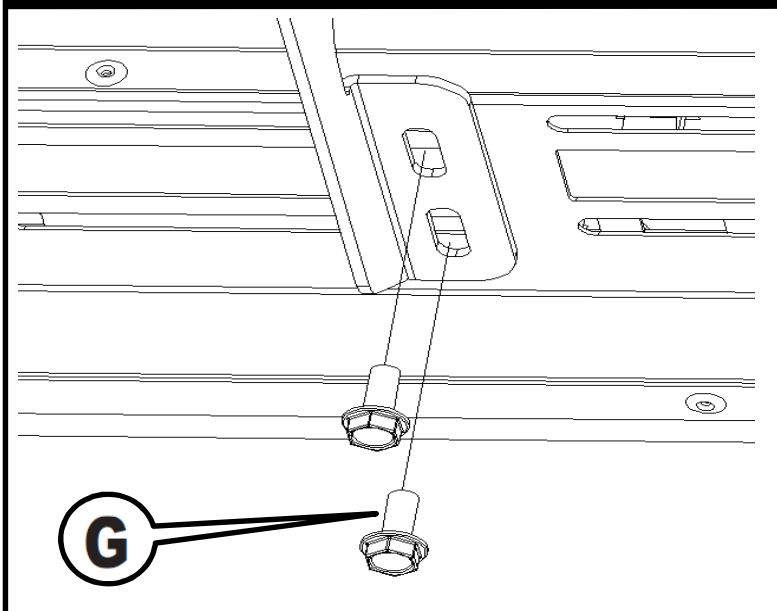
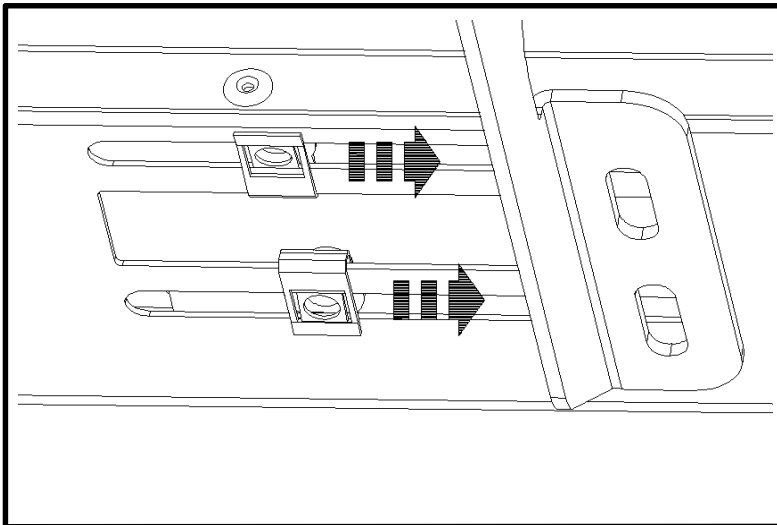
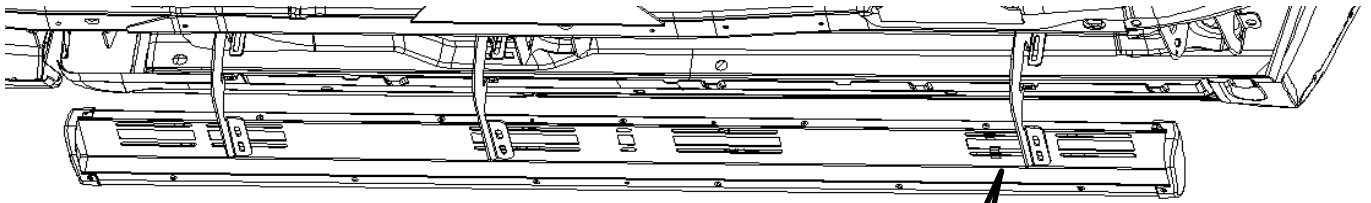
- 4** Remove the tube and install the 8mm U-nut [H] that was supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



5

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

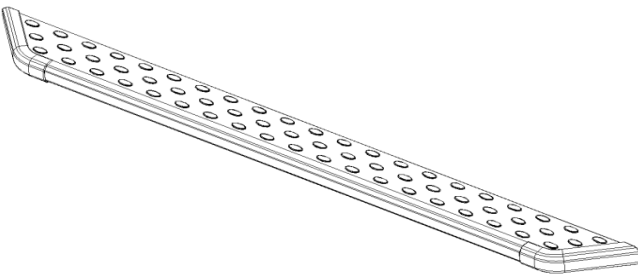
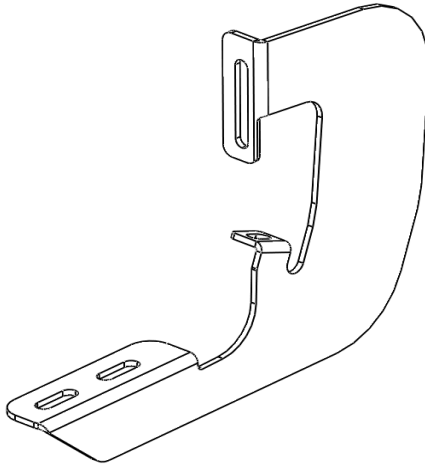
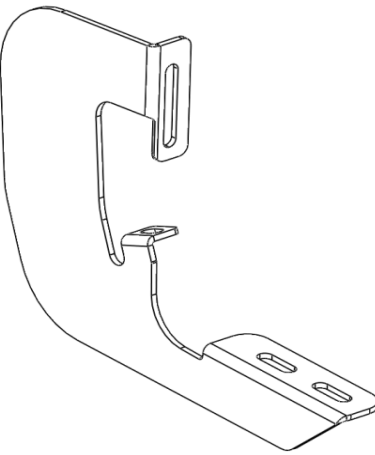
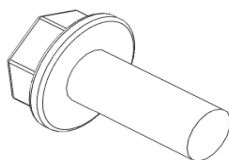
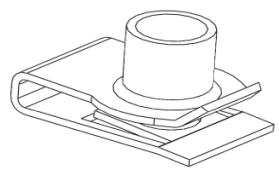
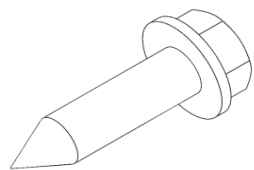
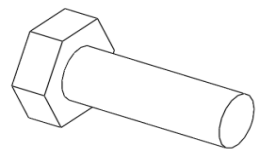
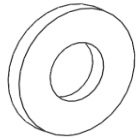
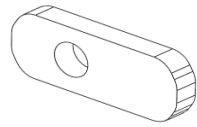
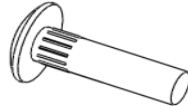

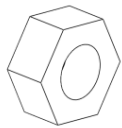
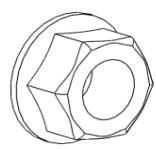
Attach the tube to the braces using the 8mm x 20mm bolts [G] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



Make sure all bolts are tightened. Repeat steps for other side.

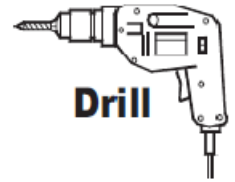
NXT RUNNING BOARD INSTALLATION INSTRUCTION

DZ 16315-2 CHEVY SILVERADO / GMC SIERRA 1999-2006 & 2007 CLASSIC

<div style="display: flex; justify-content: space-between;"> A SIDE STEP TUBE </div>  <p style="text-align: center; margin-top: 20px;">*** BOARDS SOLD SEPARATELY</p>	<div style="display: flex; justify-content: space-between;"> B BRACKET LEFT HAND </div> 						
X2	B 2013LP	X3					
<div style="display: flex; justify-content: space-between;"> C BRACKET RIGHT HAND </div> 	<div style="display: flex; justify-content: space-between;"> D 8mm X 25mm FLANGE HEAD BOLT </div> 	<div style="display: flex; justify-content: space-between;"> E 8mm U-NUT </div> 					
B 2013RP	PN 525	X12	PN 909	X12			
<div style="display: flex; justify-content: space-between;"> F 1/4" X 1" SHEET METAL SCREW </div> 	<div style="display: flex; justify-content: space-between;"> G 3/8 X 1 1/4" HEX HEAD BOLT </div> 						
X3	PN 97	X4	PN 114B	X 4			
<div style="display: flex; justify-content: space-between;"> H 3/8" FLAT WASHER </div> 	<div style="display: flex; justify-content: space-between;"> I 3/8 X 1 1/4" HEX HEAD BOLT </div> 	<div style="display: flex; justify-content: space-between;"> J 1/4 X 1" RIBNECK CARRIAGE BOLT </div> 	<div style="display: flex; justify-content: space-between;"> K 1/4" FLAT WASHER </div> 				
PN 113B	X4	PN 554	X 4	PN 87	X6	PN 72	X6
<div style="display: flex; justify-content: space-between;"> L 1/4" HEX NUT </div> 	<div style="display: flex; justify-content: space-between;"> M 8mm X 20mm FLANGE HEAD BOLT </div> 						
PN 71	X6	PN 526	X12				

TOOLS REQUIRED

WRENCH/RATCHET
3/8", 7/16", 9/16"
13mm



Drill

3/16"
1/4"

1

Locate and remove the plastic plugs from the inside of the rocker panel.



**FRONT MOUNTING
LOCATION FOR
ALL CAB STYLES**

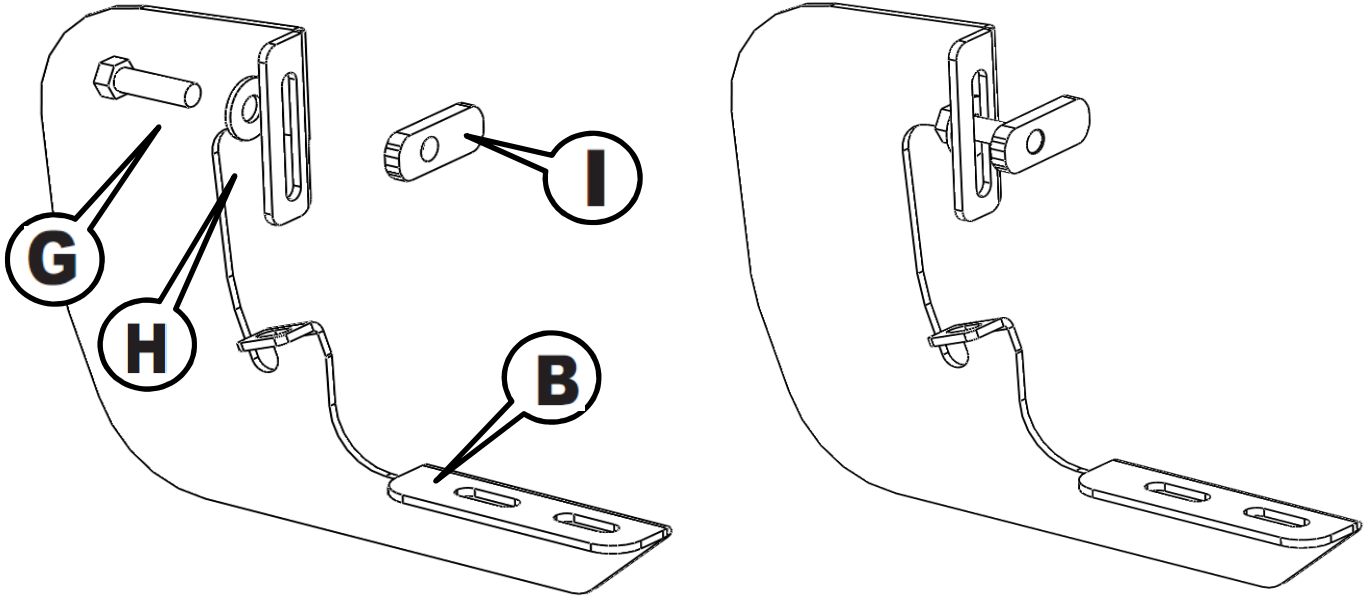


**MIDDLE MOUNTING
LOCATION FOR
EXTENDED & CREW CAB**

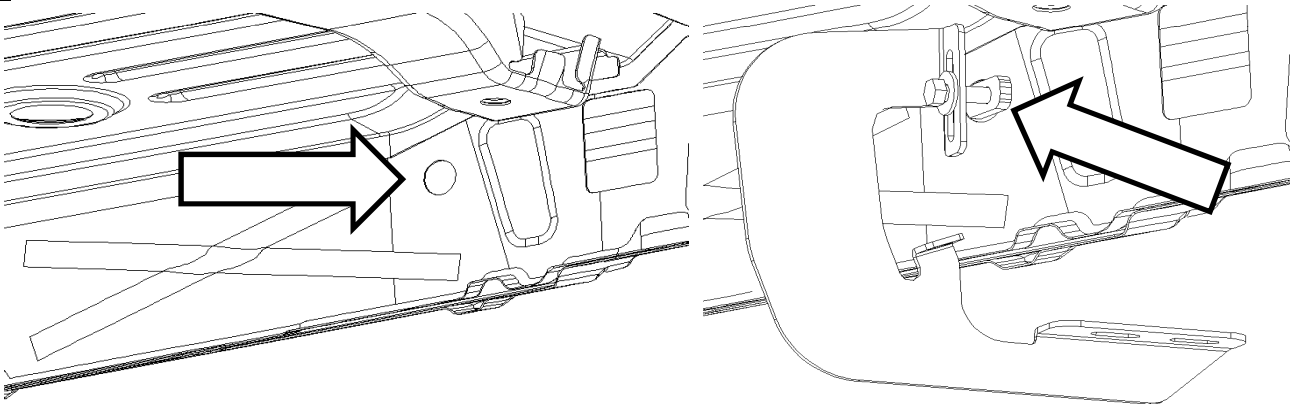
**REAR MOUNTING
LOCATION FOR
REGULAR CAB**

If you are installing regular cab tubes, there will be no middle brace location.
After the installation is complete, any extra bracing and hardware may be discarded.

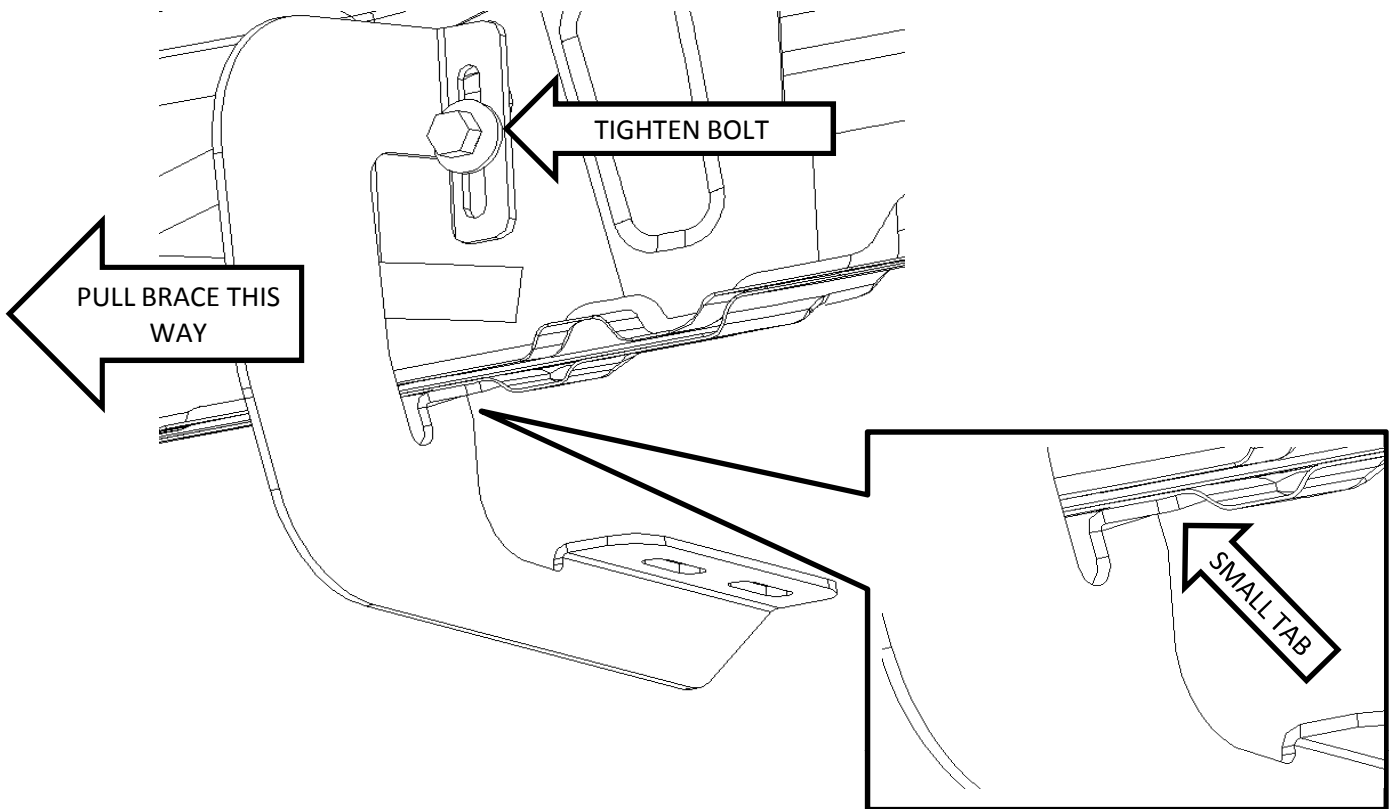
- 2** Place a washer [H] on the 3/8" bolt [G] and insert it into the slot on the brace [B]. Partially thread the bolt into the thread plate [I]. This will need to be done on two of the braces.



- 3** At the locations where the plugs were removed from, place the threaded plate into the hole.

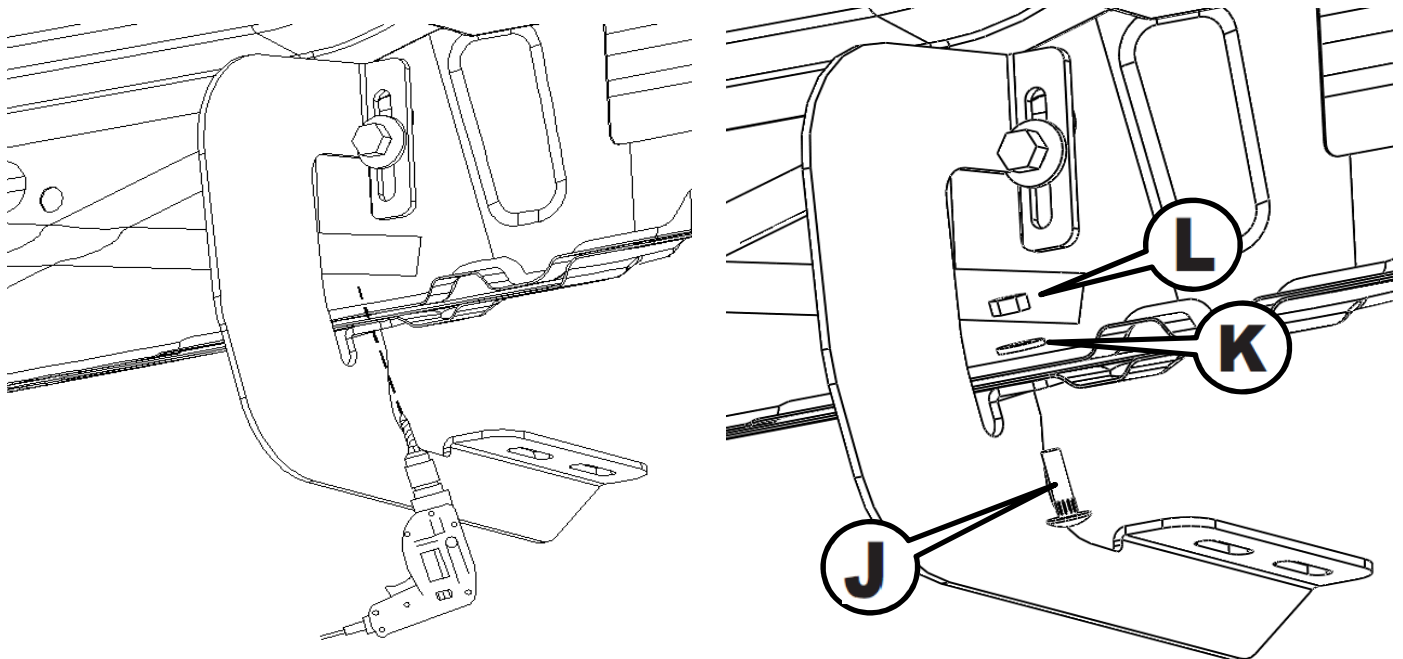


- 4** Pulling back on the brace to keep tension between the threaded plate and the rocker panel, tighten the bolt with a 9/16" socket. Use of air tools is recommended but not required. Make sure the small tab on the brace is up against the vehicle.



Repeat this step at the other brace location.

- 5** Drill a 1/4" hole up through the slot in the small tab through the rocker panel at both brace locations. Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.



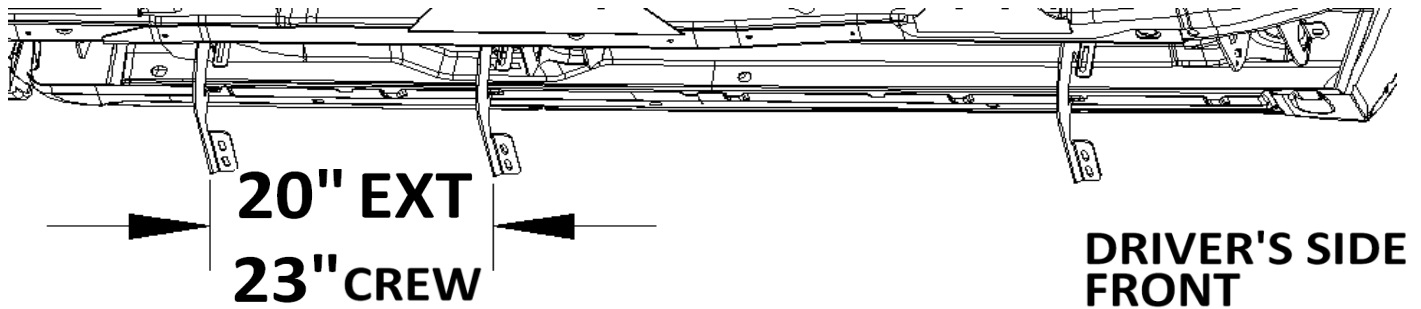
6

The next two steps are for the rear brace on the extended and crew cab pickup only.

For the extended cab, measure back from the middle brace 20".

For the crew cab, measure back from the middle brace 23".

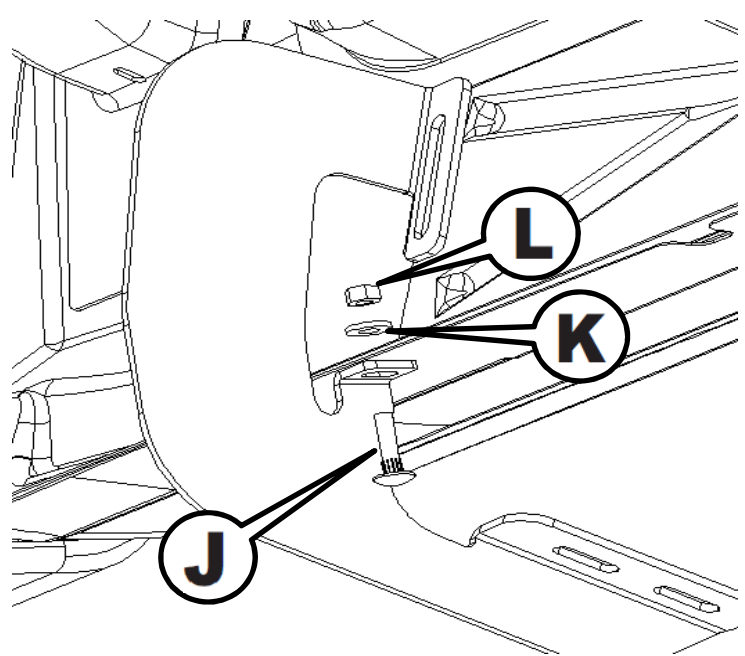
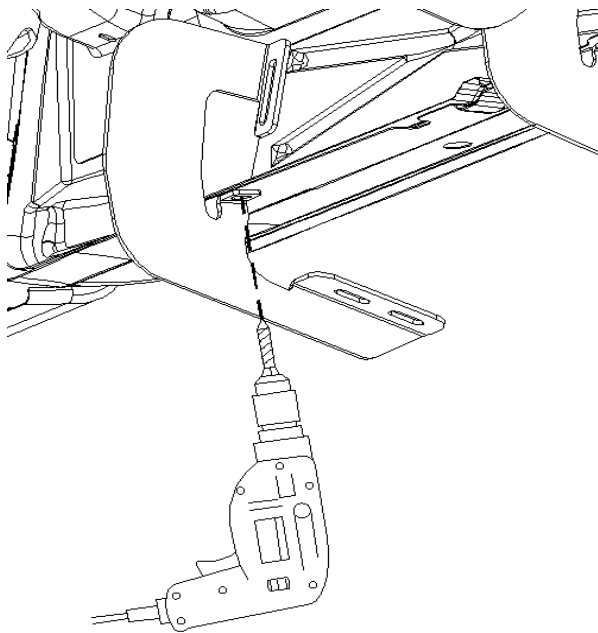
This is the mounting location for the rear brace.



Hold the brace against the inner rocker panel and pinch weld. Mark the slot in the small tab and drill a 1/4" hole through the rocker panel.

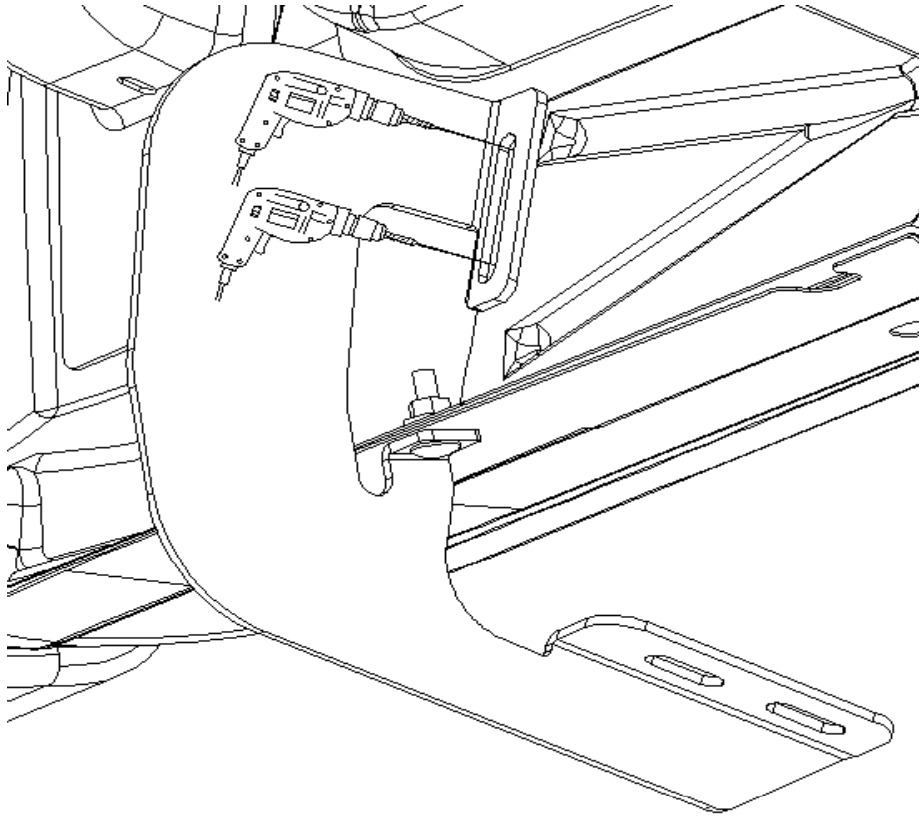
Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.

You can place the tube on the 2 brackets that are already installed to insure that the 3rd bracket will correctly align with the other two.

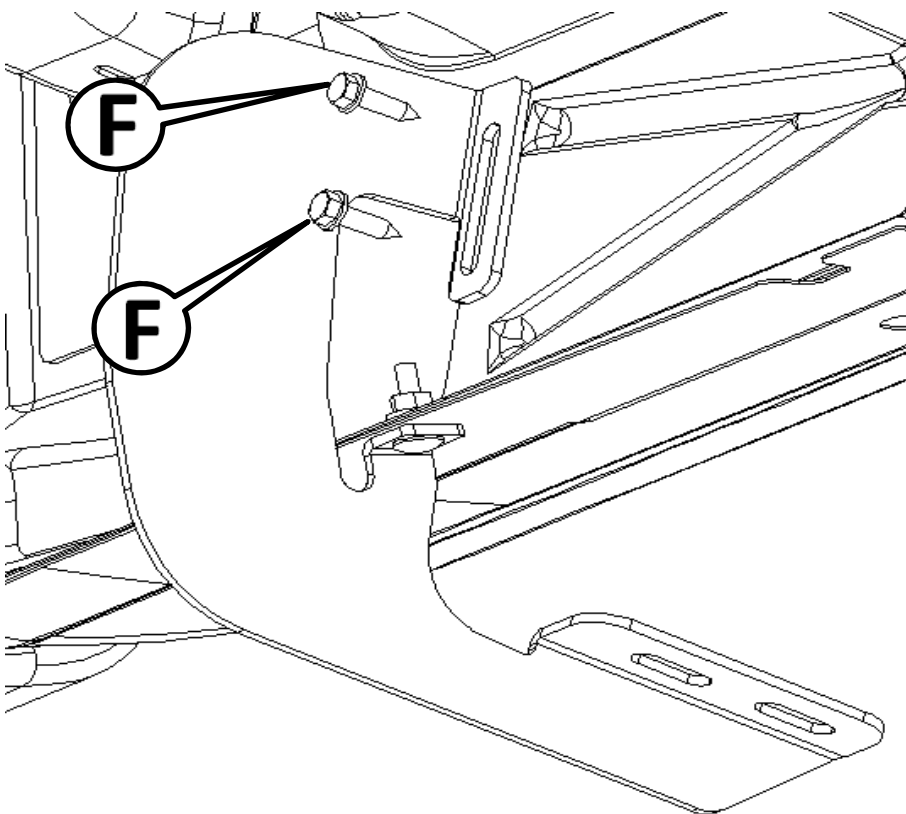


7

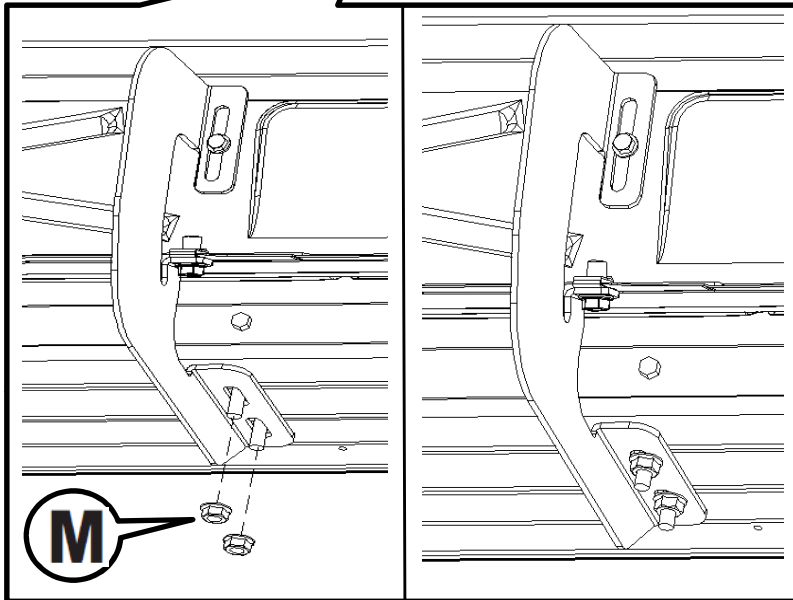
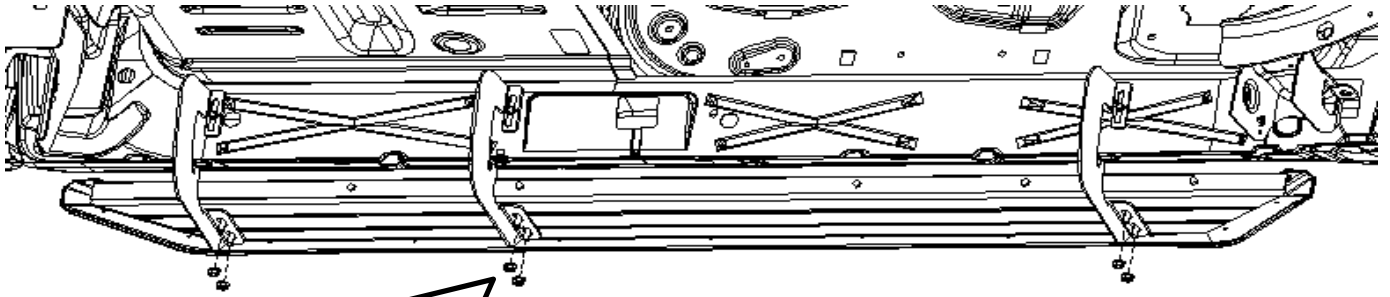
Drill two 3/16" holes through the long slot in the top of the brace.



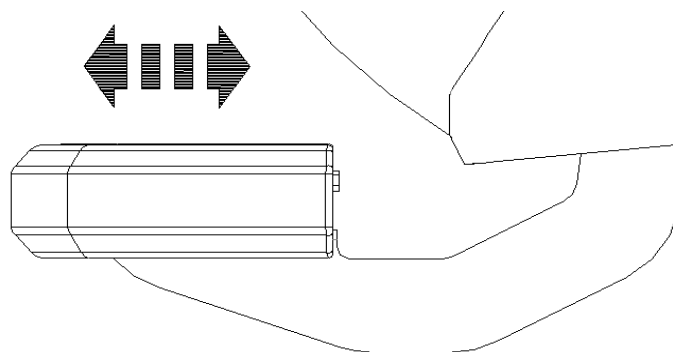
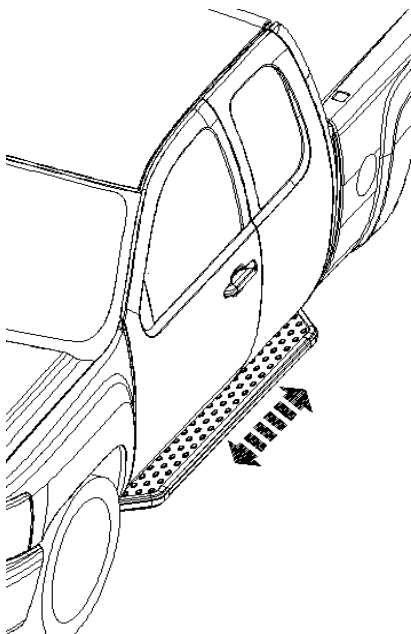
Attach the brace with two sheet metal screws [F] using a 3/8" wrench/socket.



- 8** Align the bolts in the channels on the underside of the running board with the slots in the mounting braces and loosely attach the board to the brace with the 8mm nuts [M].
Do not completely tighten at this time.

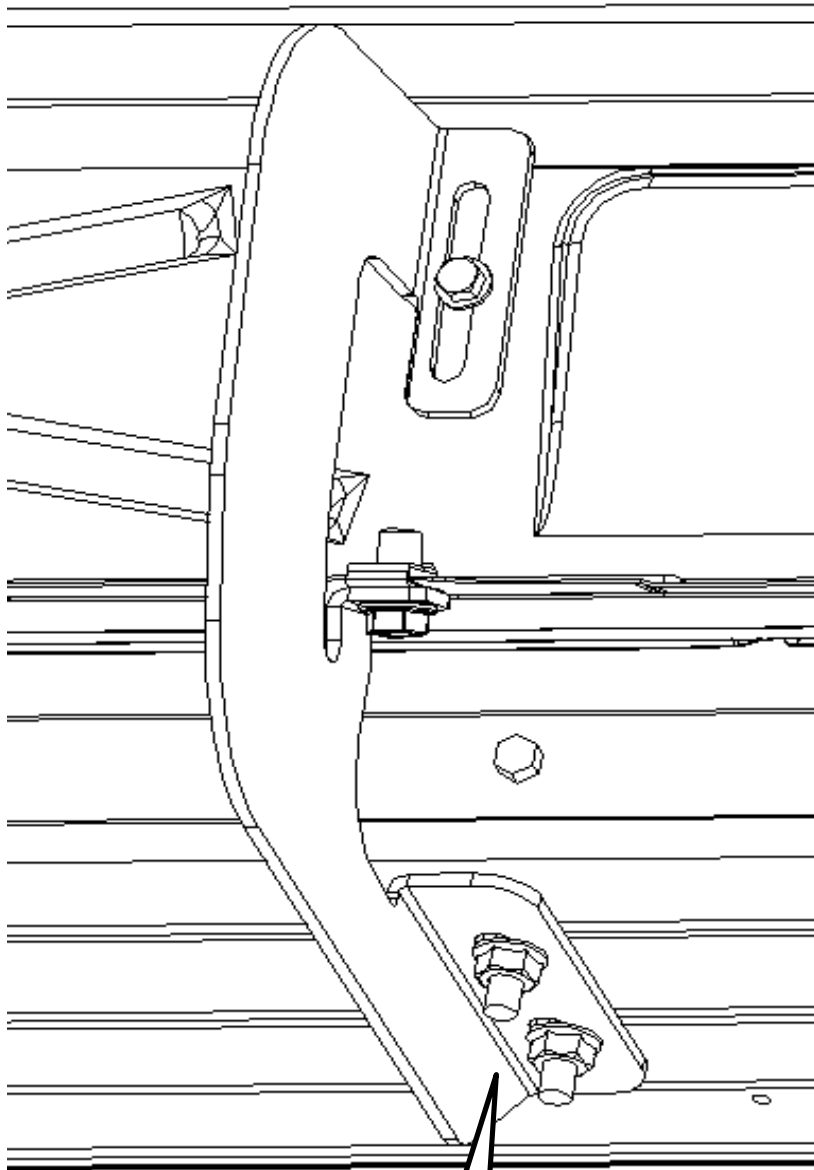


- 9** Adjust the board front/back and in/out to align it with the vehicle.



10

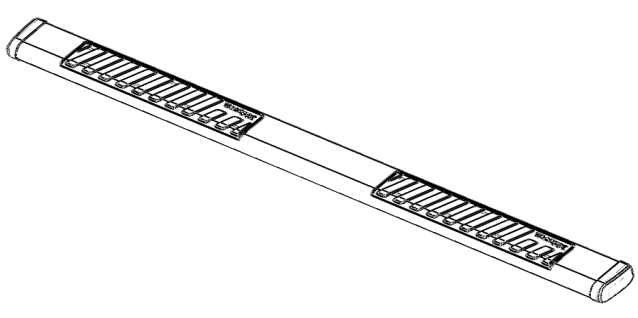
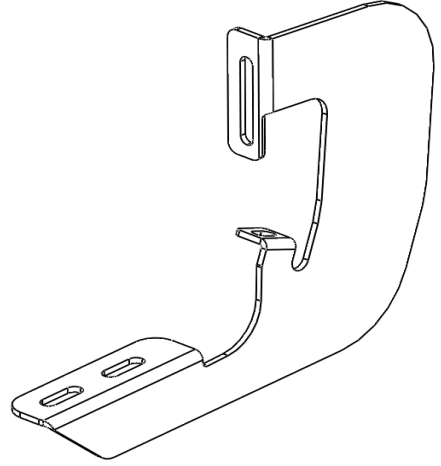
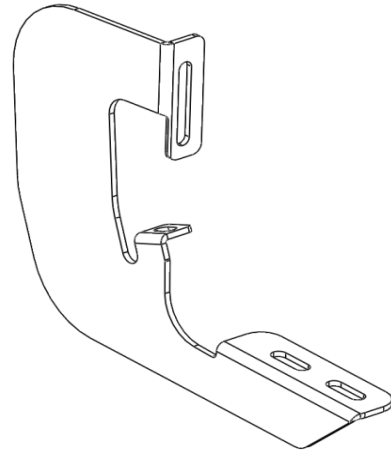
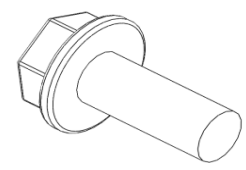
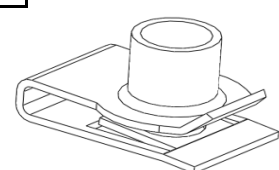
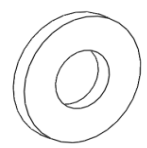
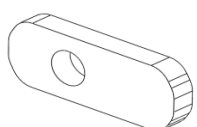
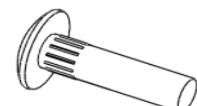

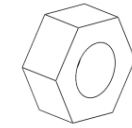
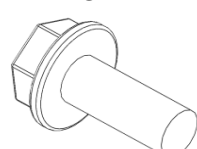
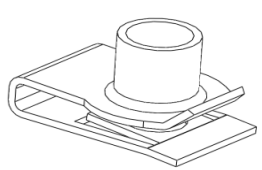
Once the board location has been set, tighten the nuts holding the board to the braces using a 13mm socket/wrench.



TIGHTEN

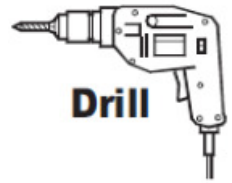
Make sure all bolts are tightened. Repeat steps for other side.

6" OVAL SIDE STEP INSTALLTION CHEVY SILVERADO / GMC SIERRA 1999-2006 & 2007 CLASSIC

<div data-bbox="84 199 803 787"> <p>A SIDE STEP TUBE</p>  <p>*** TUBES SOLD SEPARATELY</p> <p style="text-align: right;">X2</p> </div>	<div data-bbox="803 199 1534 787"> <p>B BRACKET LEFT HAND</p>  <p style="text-align: right;">X3</p> </div>		
<div data-bbox="84 787 803 1375"> <p>C BRACKET RIGHT HAND</p>  <p style="text-align: right;">X3</p> </div>	<div data-bbox="803 787 1169 1081"> <p>D 8mm X 25mm FLANGE HEAD BOLT</p>  <p style="text-align: right;">X12</p> </div>	<div data-bbox="1169 787 1534 1081"> <p>E 8mm U-NUT</p>  <p style="text-align: right;">X12</p> </div>	
<div data-bbox="84 1375 446 1669"> <p>H 3/8" FLAT WASHER</p>  <p style="text-align: right;">X4</p> </div>	<div data-bbox="446 1375 803 1669"> <p>I 3/8 X 1 1/4" HEX HEAD BOLT</p>  <p style="text-align: right;">X 4</p> </div>	<div data-bbox="803 1375 1169 1669"> <p>J 1/4 X 1" RIBNECK CARRIAGE BOLT</p>  <p style="text-align: right;">X6</p> </div>	<div data-bbox="1169 1375 1534 1669"> <p>K 1/4" FLAT WASHER</p>  <p style="text-align: right;">X6</p> </div>
<div data-bbox="84 1669 446 1984"> <p>L 1/4" HEX NUT</p>  <p style="text-align: right;">X6</p> </div>	<div data-bbox="446 1669 803 1984"> <p>M 8mm X 20mm FLANGE HEAD BOLT</p>  <p>FROM TUBE X8</p> <p>BOLT PACK X12</p> </div>	<div data-bbox="803 1669 1169 1984"> <p>N 8mm U-NUT</p>  <p>FROM TUBE X8</p> <p>BOLT PACK X12</p> </div>	<div data-bbox="1169 1669 1534 1984"> <p>O</p> </div>

TOOLS REQUIRED

WRENCH/RATCHET
3/8", 7/16", 9/16"
13mm



Drill

3/16"
1/4"

1

Locate and remove the plastic plugs from the inside of the rocker panel.



**FRONT MOUNTING
LOCATION FOR
ALL CAB STYLES**

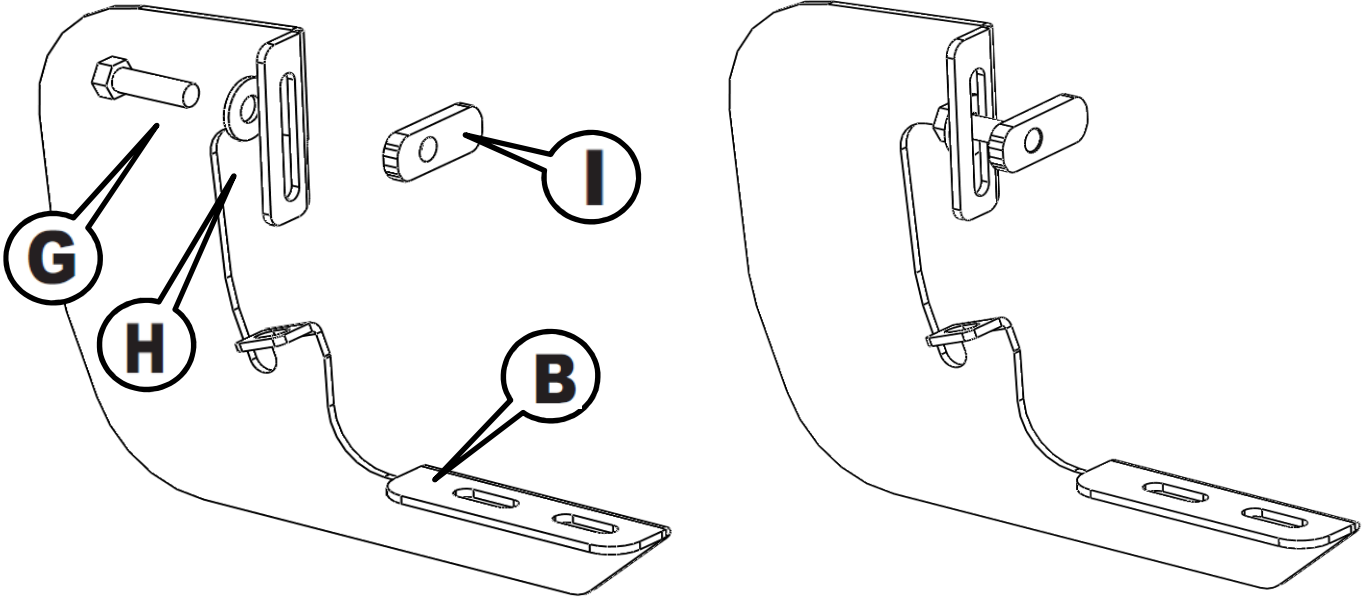


**MIDDLE MOUNTING
LOCATION FOR
EXTENDED & CREW CAB**

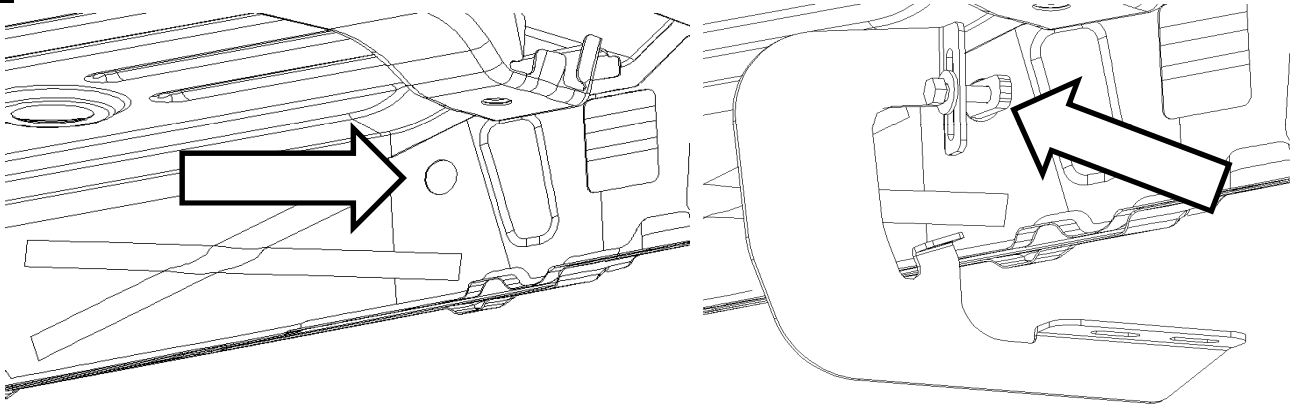
**REAR MOUNTING
LOCATION FOR
REGULAR CAB**

If you are installing regular cab tubes, there will be no middle brace location.
After the installation is complete, any extra bracing and hardware may be discarded.

- 2** Place a washer [H] on the 3/8" bolt [G] and insert it into the slot on the brace [B]. Partially thread the bolt into the thread plate [I]. This will need to be done on two of the braces.

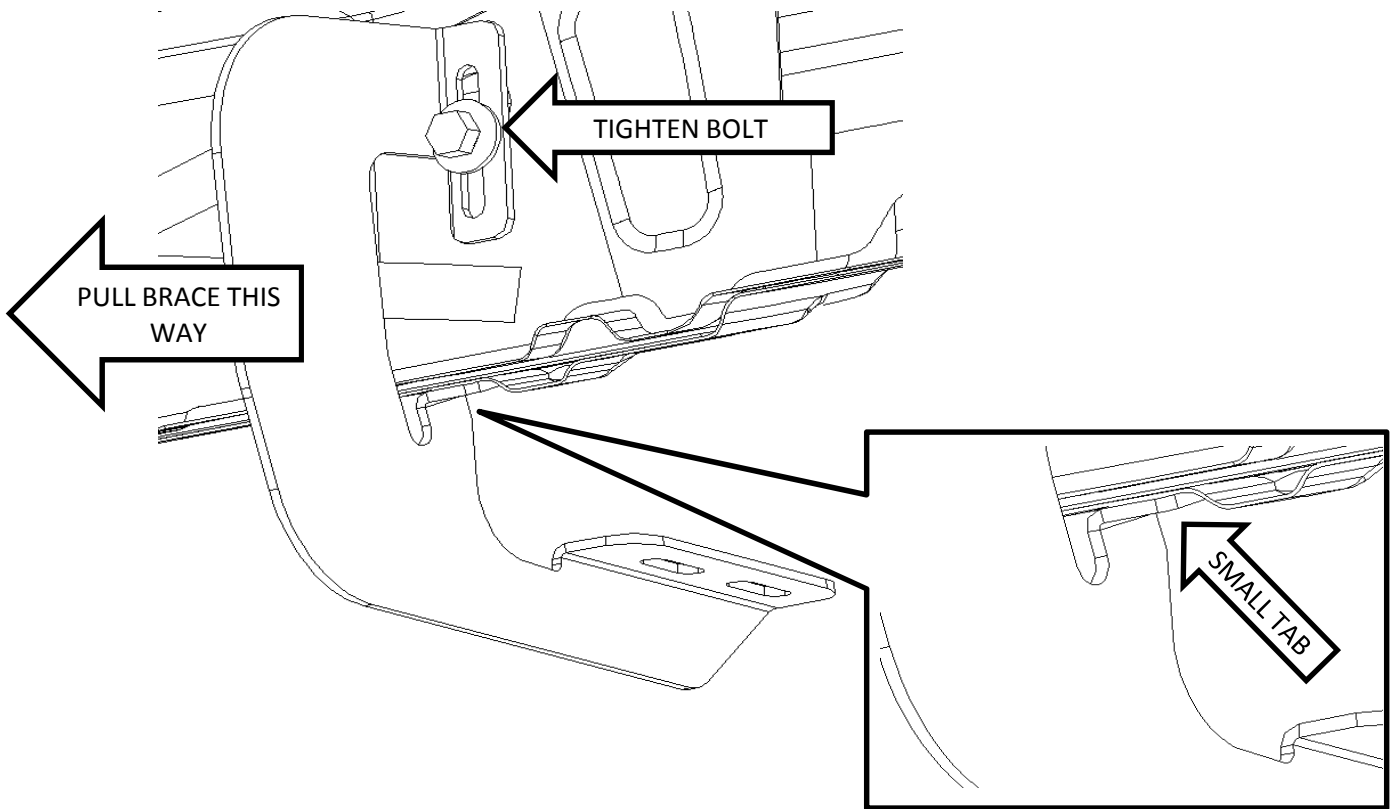


- 3** At the locations where the plugs were removed from, place the threaded plate into the hole.



4

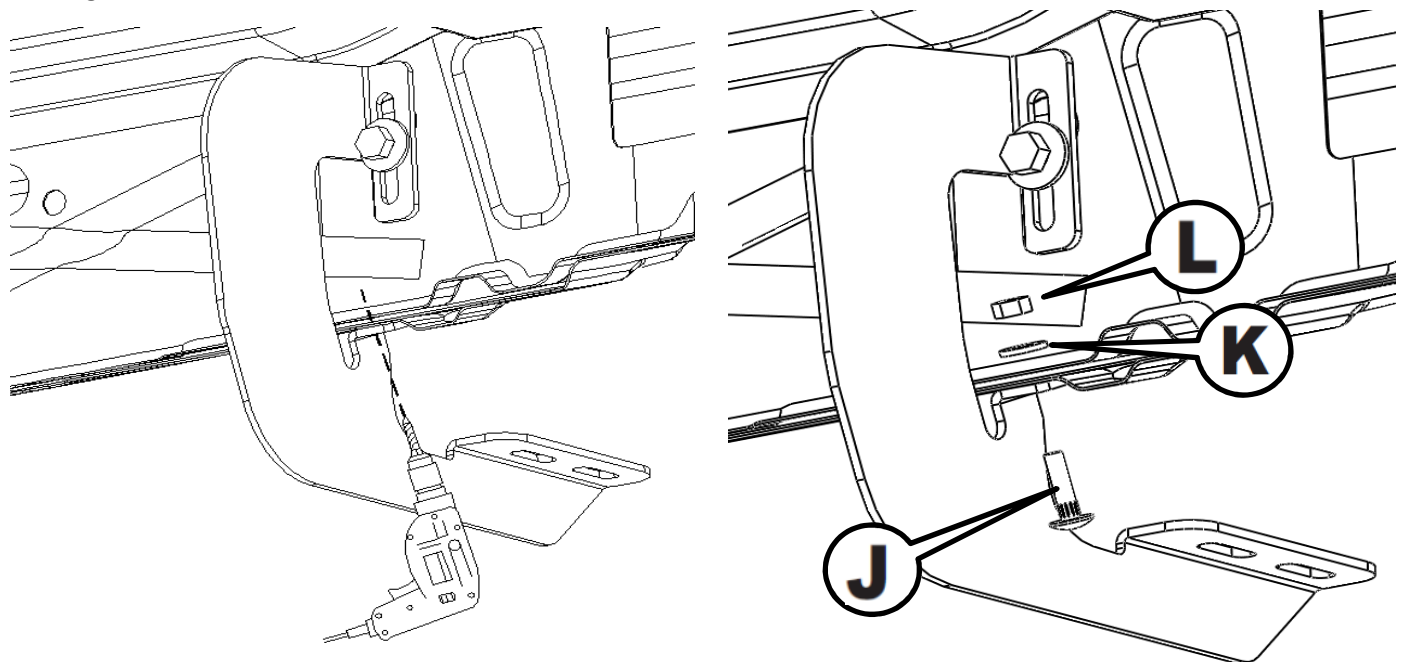
Pulling back on the brace to keep tension between the threaded plate and the rocker panel, tighten the bolt with a 9/16" socket. Use of air tools is recommended but not required. Make sure the small tab on the brace is up against the vehicle.



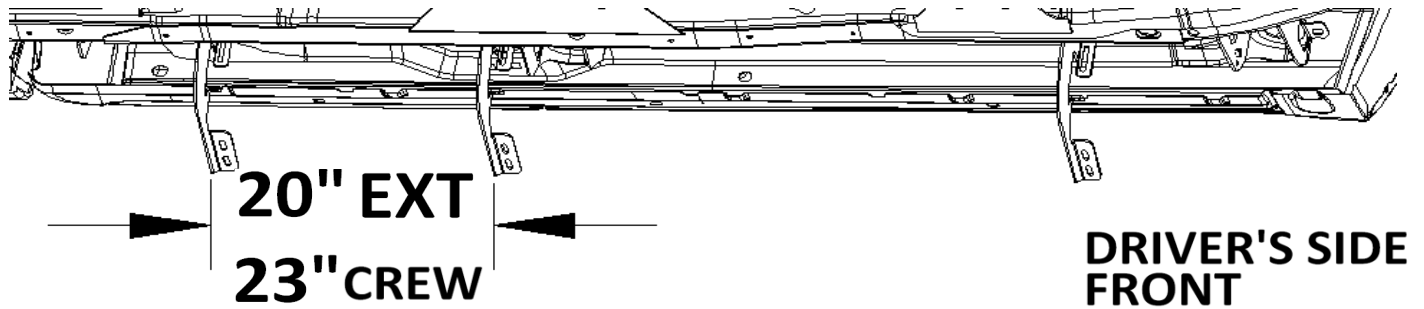
Repeat this step at the other brace location.

5

Drill a 1/4" hole up through the slot in the small tab through the rocker panel at both brace locations. Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.



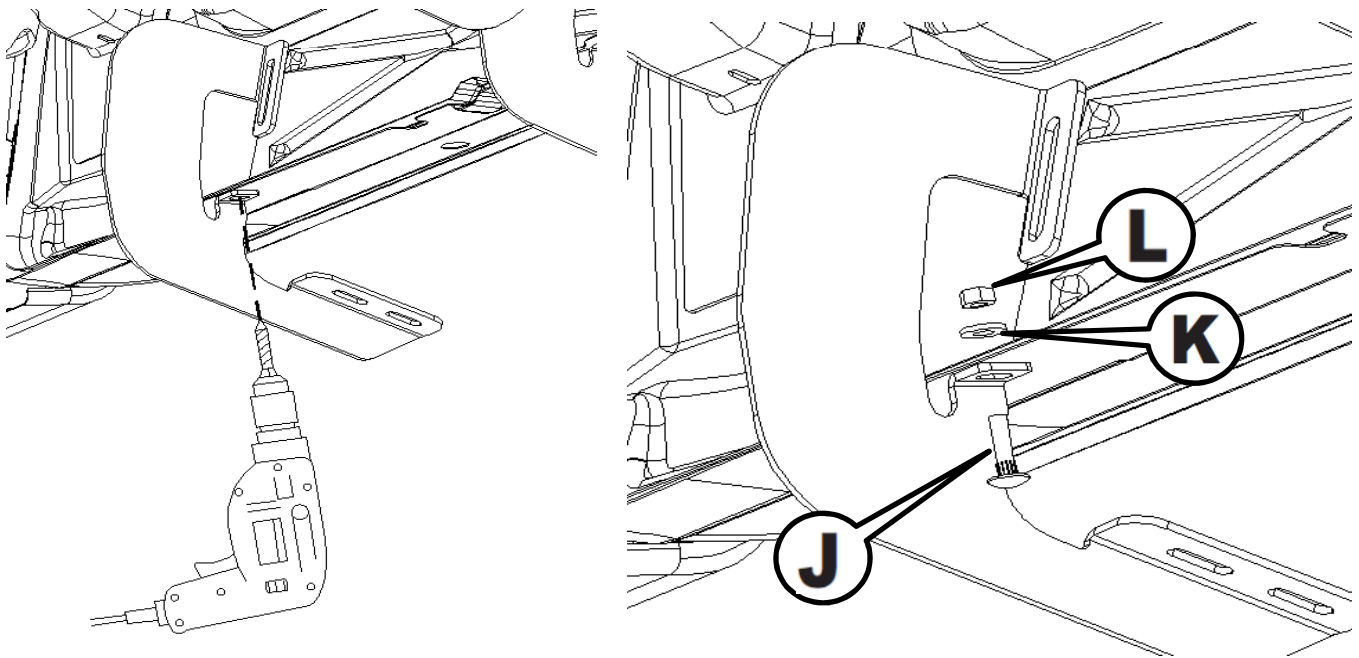
- 6** The next two steps are for the rear brace on the extended and crew cab pickup only.
For the extended cab, measure back from the middle brace 20".
For the crew cab, measure back from the middle brace 23".
This is the mounting location for the rear brace.



Hold the brace against the inner rocker panel and pinch weld. Mark the slot in the small tab and drill a 1/4" hole through the rocker panel.

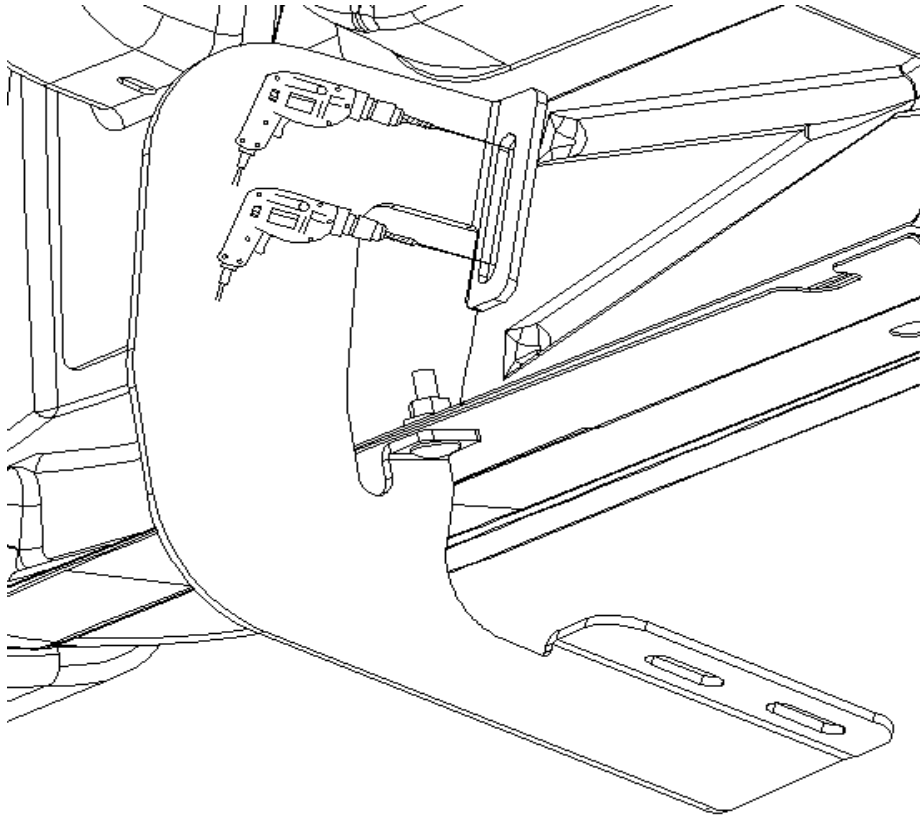
Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L].
Tighten with a 7/16" wrench/socket.

You can place the tube on the 2 brackets that are already installed to insure that the 3rd bracket will correctly align with the other two.

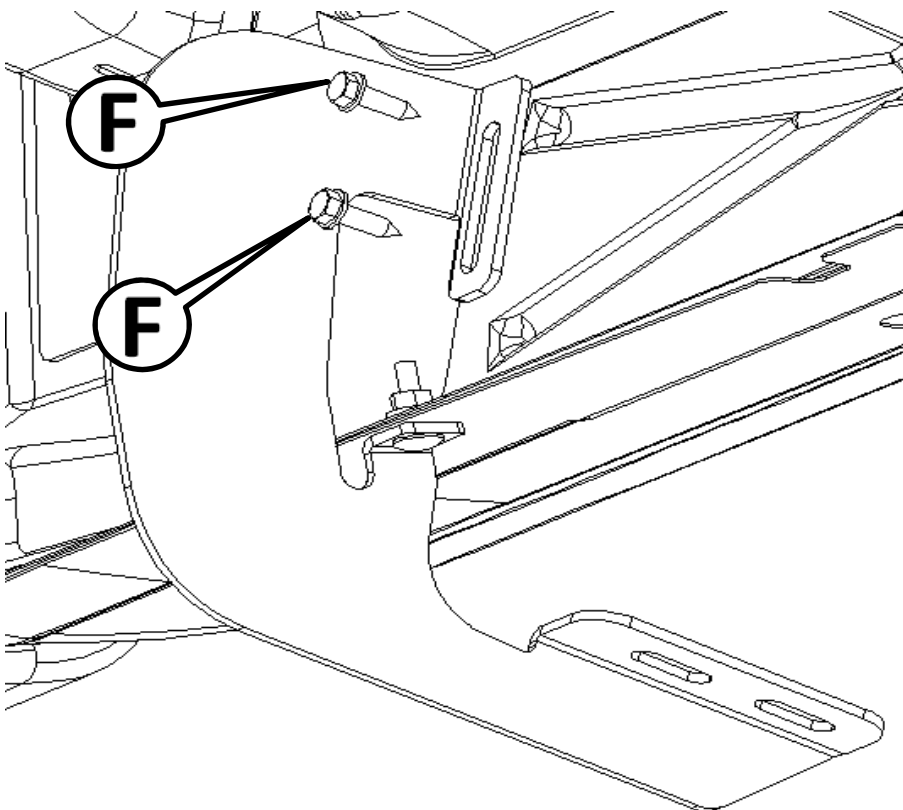


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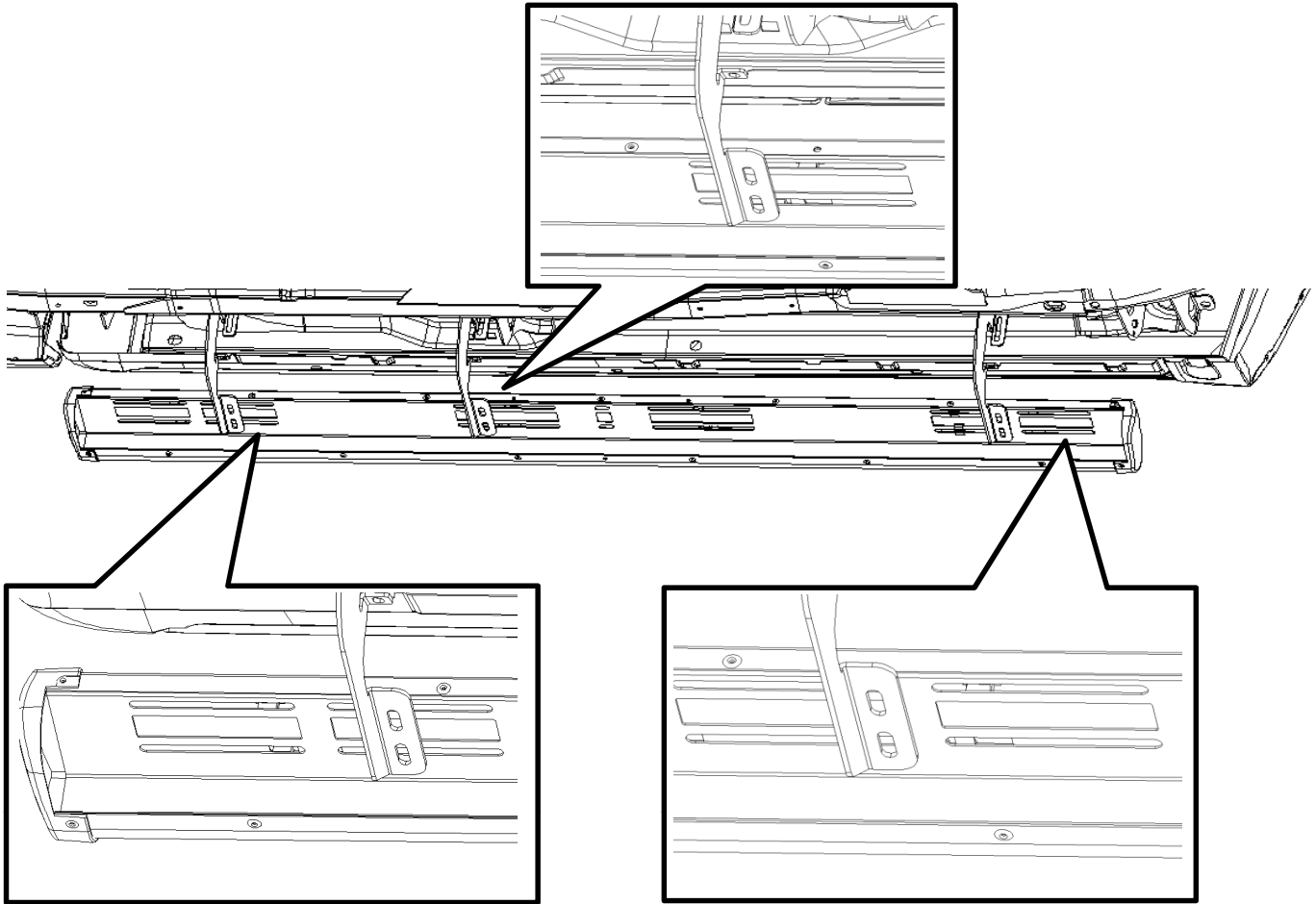
Drill two 3/16" holes through the long slot in the top of the brace.



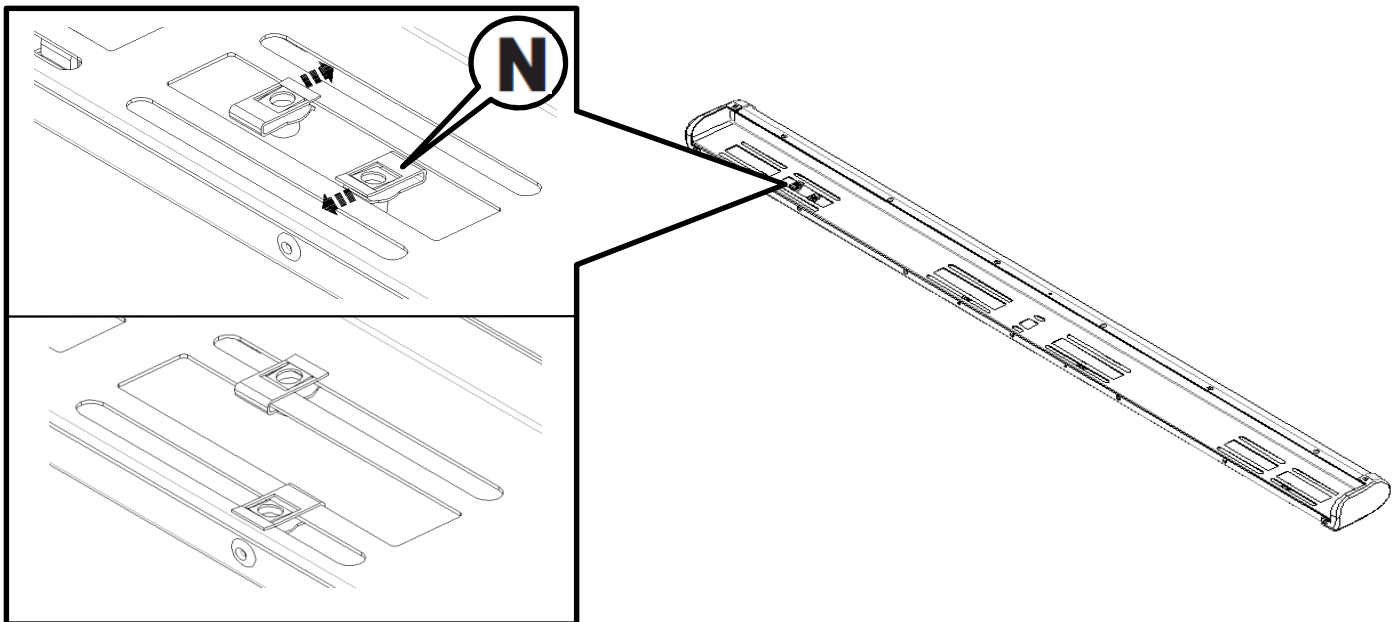
Attach the brace with two sheet metal screws [F] using a 3/8" wrench/socket.



- 8** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces. The extended cab tube is shown.



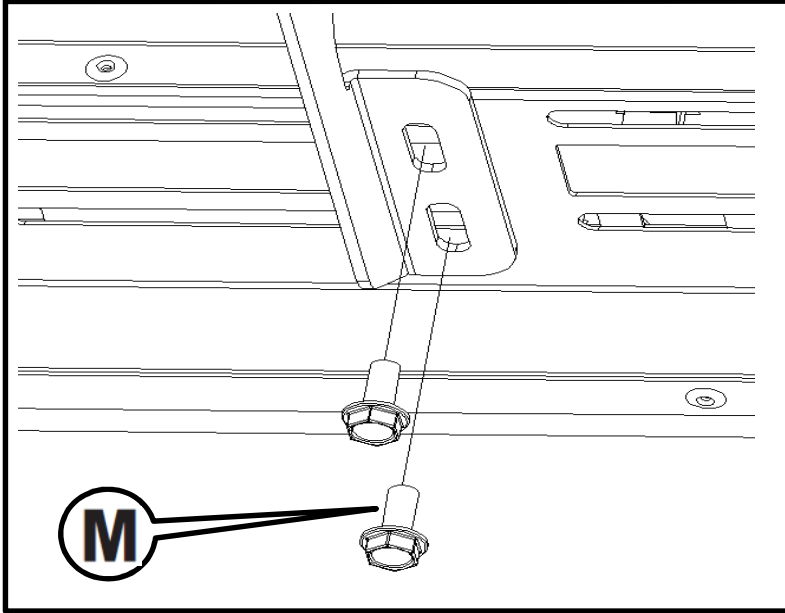
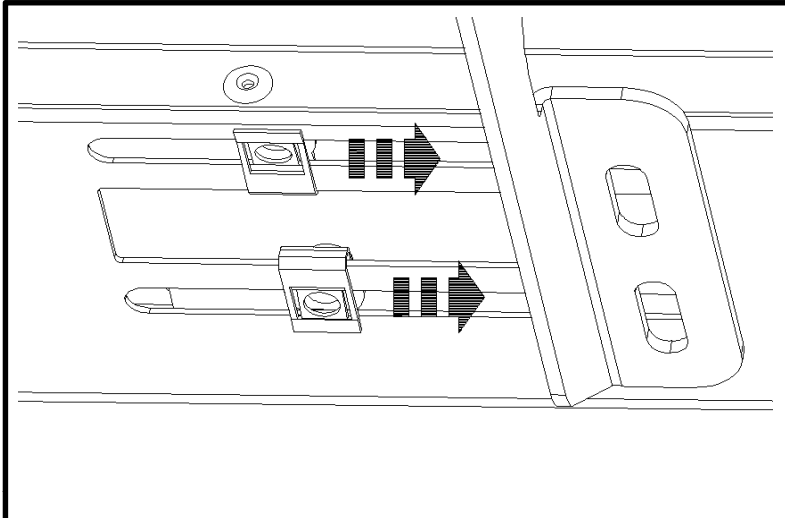
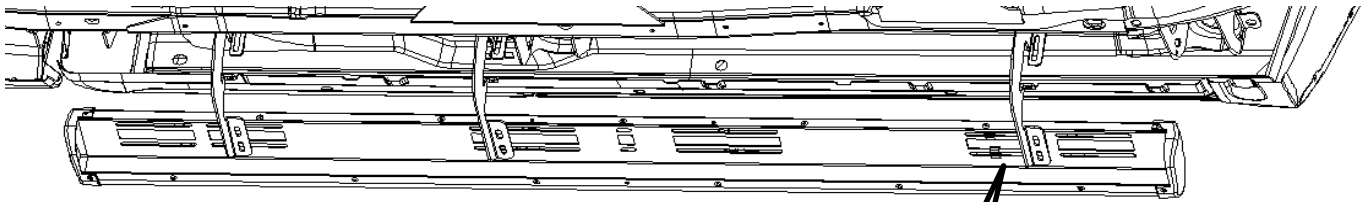
- 9** Remove the tube and install the 8mm U-nut [N] that was supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



10

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

Attach the tube to the braces using the 8mm x 20mm bolts [M] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



Make sure all bolts are tightened. Repeat steps for other side.