



1-800-779-2102

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING
PARTS BEFORE PROCEEDING TO INSTALLATION**

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

WWW.DEEZEE.COM

REGISTER YOUR PRODUCT ONLINE: www.deezee.com/registration

VIEW INSTRUCTIONS ONLINE: www.deezee.com/instructions

⚠ WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

LIMITED LIFETIME WARRANTY:

- **STAINLESS STEEL:** Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- **ALUMINUM:** Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- **PLASTIC:** Storage Boxes
- **OTHER:** Front and Rear Bumpers

THREE-YEAR WARRANTY:

- **POWDER-COATED / E-COATED STEEL:** Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- **OTHER:** Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

GPI® FUEL PUMPS & ACCESSORIES

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit www.gpi.net.

WARRANTY SUBMISSION PROCEDURE

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



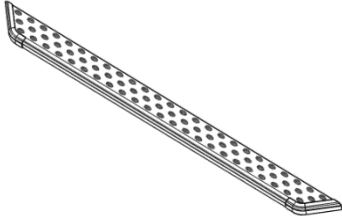
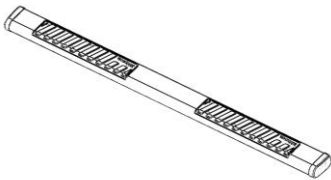
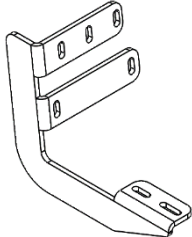
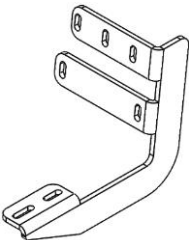
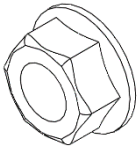
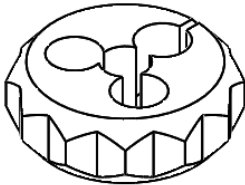
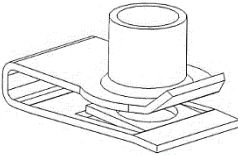
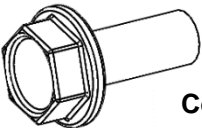
Dee Zee Cares - Please Recycle

For an electronic version of these instructions visit: www.deezee.com/instructions

Register your product online: www.deezee.com/registration

NXt Running Board / 6" Step Tube Installation Instructions

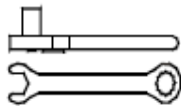
DZ 16337 Dodge Ram 1500 2019-Current

<div data-bbox="99 203 172 279">A</div> <div data-bbox="191 212 496 273"> NXt Running Board *BOARDS SOLD SEPARATELY* </div> <div data-bbox="183 275 522 489">  </div> <div data-bbox="126 499 217 527">Various</div> <div data-bbox="461 493 496 520">X2</div>	<div data-bbox="586 203 659 279">B</div> <div data-bbox="686 212 972 279"> 6" Oval Step Tube *TUBES SOLD SEPARATELY* </div> <div data-bbox="686 296 1015 474">  </div> <div data-bbox="610 493 709 520">Various</div> <div data-bbox="976 493 1011 520">X2</div>	<div data-bbox="1073 203 1146 279">C</div> <div data-bbox="1170 220 1312 247">Left Bracket</div> <div data-bbox="1240 254 1430 489">  </div> <div data-bbox="1094 487 1214 514">B 2550LP</div> <div data-bbox="1474 487 1510 514">X3</div>
<div data-bbox="99 548 172 623">D</div> <div data-bbox="199 567 358 594">Right Bracket</div> <div data-bbox="253 604 440 842">  </div> <div data-bbox="120 856 240 884">B 2550RP</div> <div data-bbox="509 856 545 884">X3</div>	<div data-bbox="586 548 659 623">E</div> <div data-bbox="699 567 919 594">M8-1.25 Flange Nut</div> <div data-bbox="784 646 919 793">  </div> <div data-bbox="610 856 701 884">PN 526</div> <div data-bbox="992 856 1040 884">X30</div>	<div data-bbox="1073 548 1146 623">F</div> <div data-bbox="1174 567 1308 594">M8-1.25 Die</div> <div data-bbox="1208 638 1451 821">  </div> <div data-bbox="1094 856 1200 884">PN 1268</div> <div data-bbox="1474 856 1510 884">X1</div>
<div data-bbox="99 915 172 991">G</div> <div data-bbox="199 930 492 957">Single Tap Spot Weld Nut</div> <div data-bbox="155 1014 391 1167">  </div> <div data-bbox="402 1098 553 1163"> Comes with Step Tube </div> <div data-bbox="120 1186 207 1213">PN 909</div> <div data-bbox="461 1186 545 1213">Varies</div>	<div data-bbox="586 915 659 991">H</div> <div data-bbox="686 930 902 957">M8-20mm Hex Bolt</div> <div data-bbox="711 1014 911 1140">  </div> <div data-bbox="889 1098 1040 1163"> Comes with Step Tube </div> <div data-bbox="610 1186 695 1213">PN 527</div> <div data-bbox="959 1186 1040 1213">Varies</div>	

Required tools:



Tape Measure



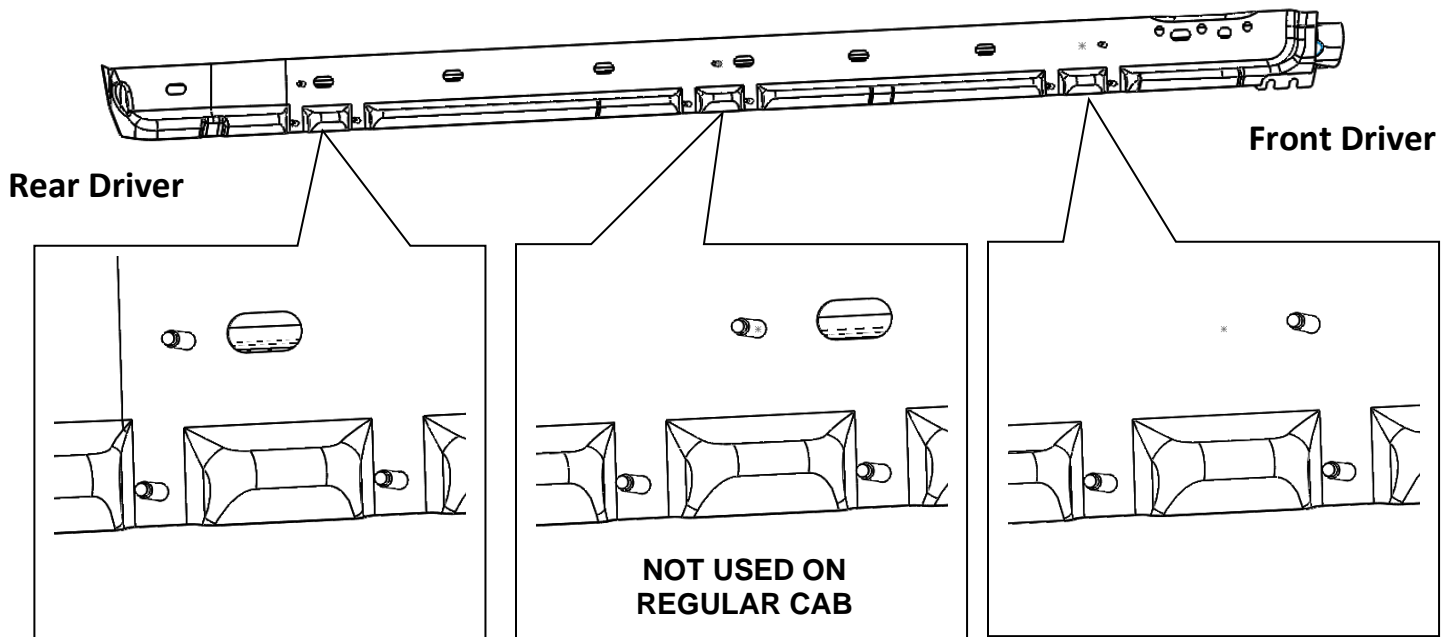
Ratchet / Wrench

Sizes: 13mm

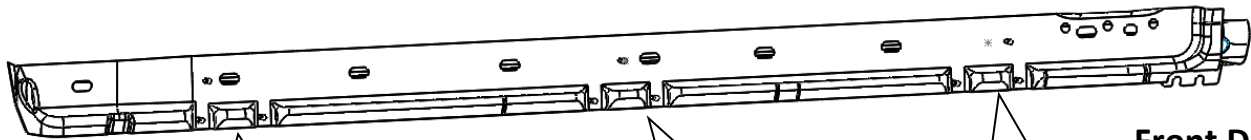
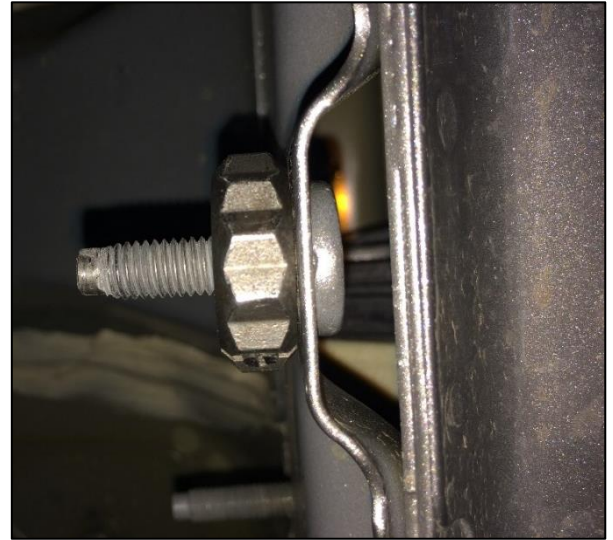
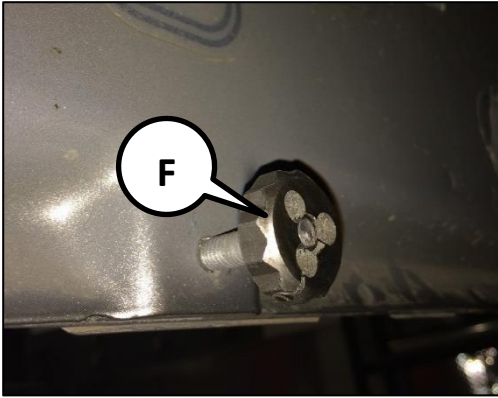
26mm

1

First locate the studs on the back side of the rocker panel. For regular cab there will only be Front and Rear locations, all other cab types there will be Front, Middle, and Rear locations. Drivers side Crew cab shown below.

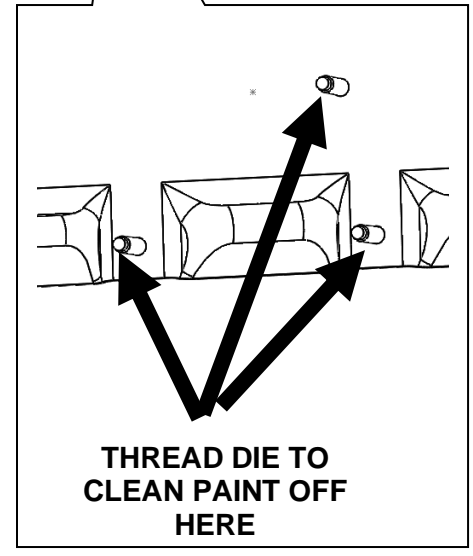
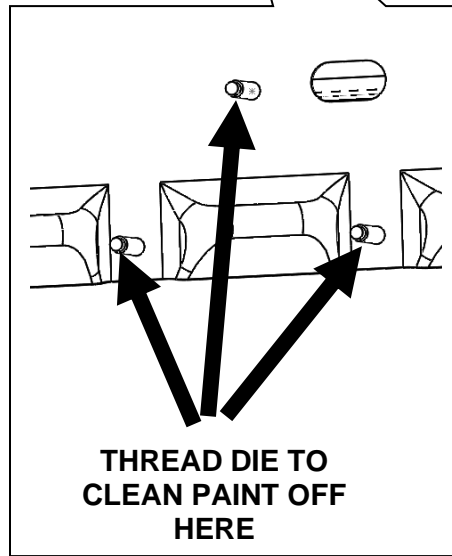
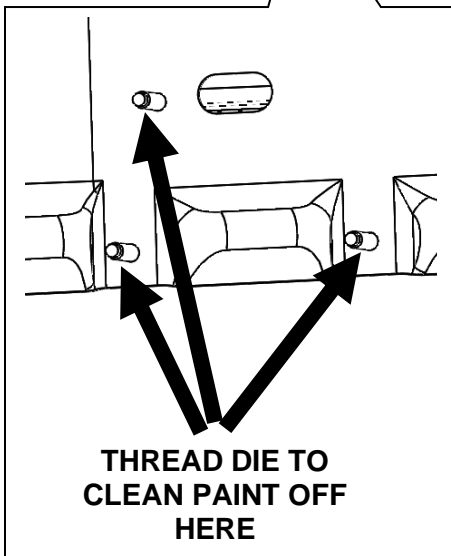


- 2** Use M8 Die (F) and a 26mm wrench to clean off paint from all of the studs. Ensure the die threads the entire length of the stud. Failure to complete this step will result in a failure in the stud.



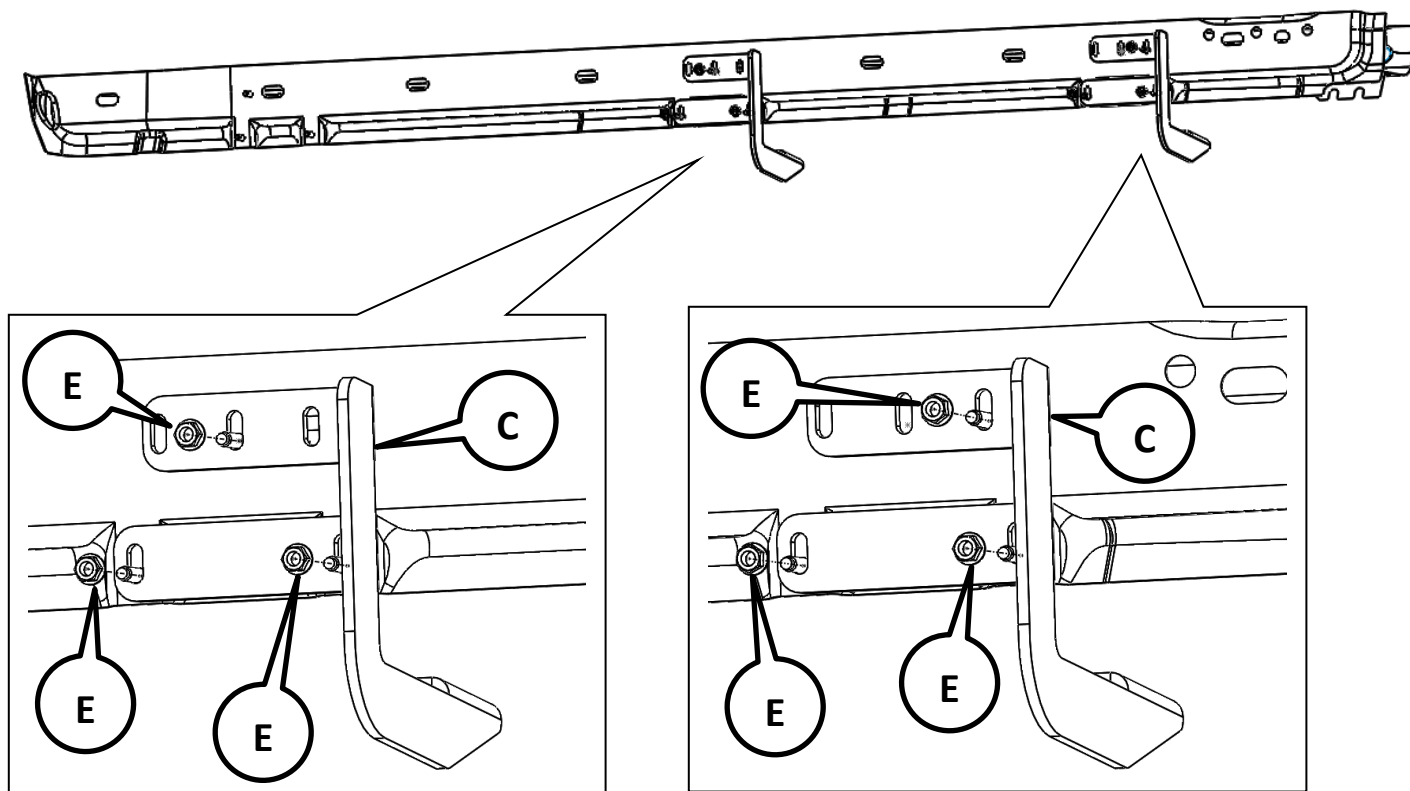
Rear Driver

Front Driver

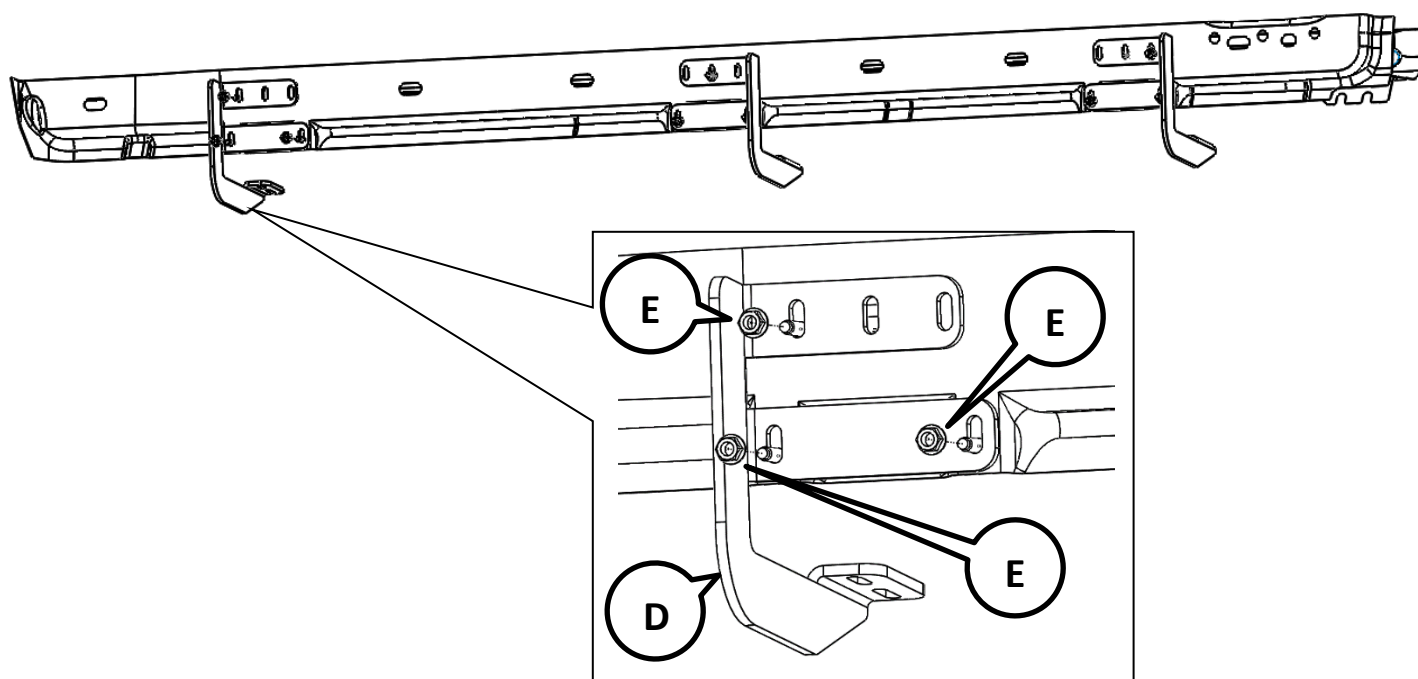


3

Install the Left Bracket (C) on the front location and the middle location as shown using Nuts (E). Do not fully tighten hardware at this time.

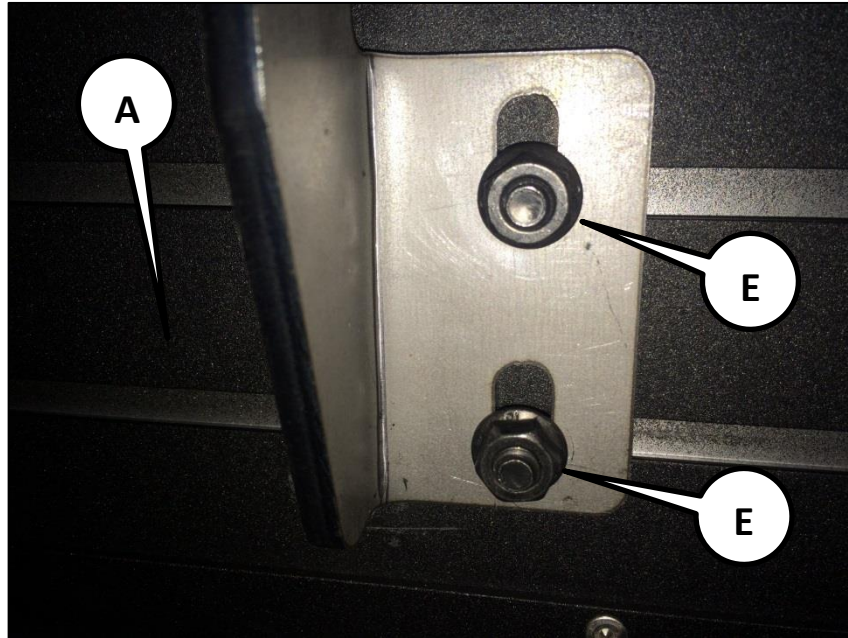
**4**

Next install the Right Bracket (D) on the rear location as shown using Nuts (E). Do not fully tighten hardware at this time.



5a This Step is for installing NXt Running Boards ONLY. Go to step 6a for Step Tubes. Go to step 7a for Molded Side Steps.

Attach the NXt Running Board (A) to the braces. Move the bolts that are attached in the channels of the board so that they are in the slots of the brackets. Attach the nuts (E) using a 13 mm ratchet or wrench to the bolts once they are through the slot. Do not fully tighten the nuts at this time.



5b This step is for installing NXt Running Boards ONLY. Go to step 6a for Step Tubes. Go to step 7a for Molded Side Steps.

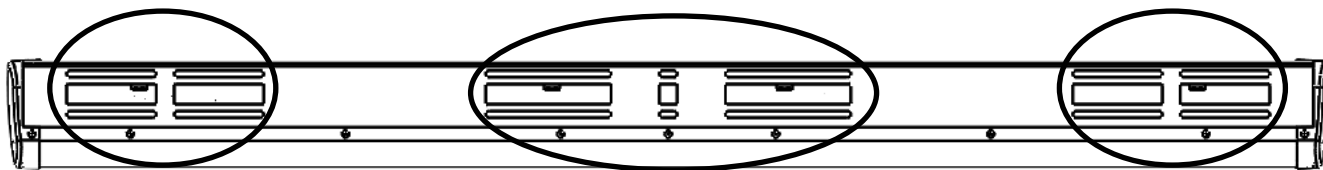
Adjust the board as necessary front to back. Once the board is in the desired location front to back, tighten the nuts (E) that connect the board to braces. Then tighten all hardware.

Repeat steps 1-5b on passenger's side. Where C is used, use D instead.
Where D is used, use C instead.

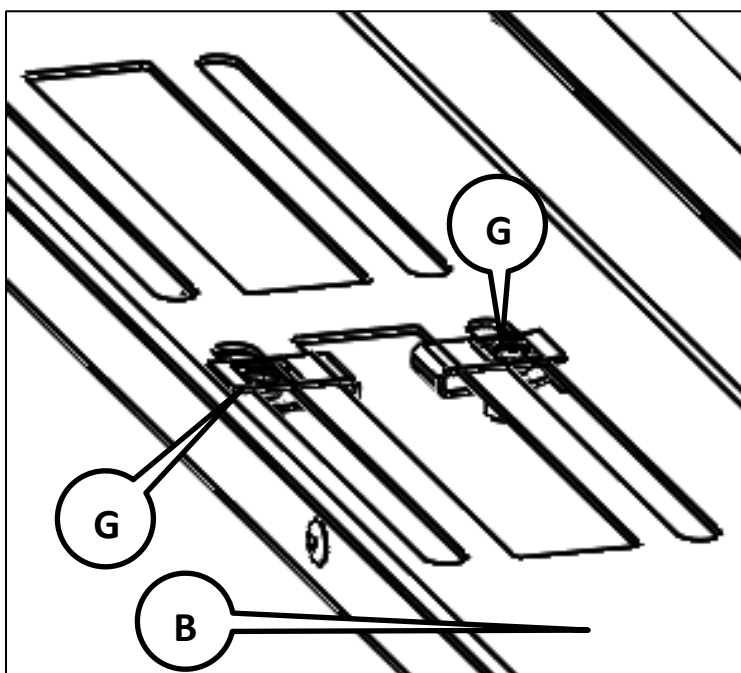
6a

This step is for installing 6" Oval Step Tubes ONLY. Go to step 5a for NXt Running Boards. Go to step 7a for Molded Side Steps.

Set the tube (B) on the brackets and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces



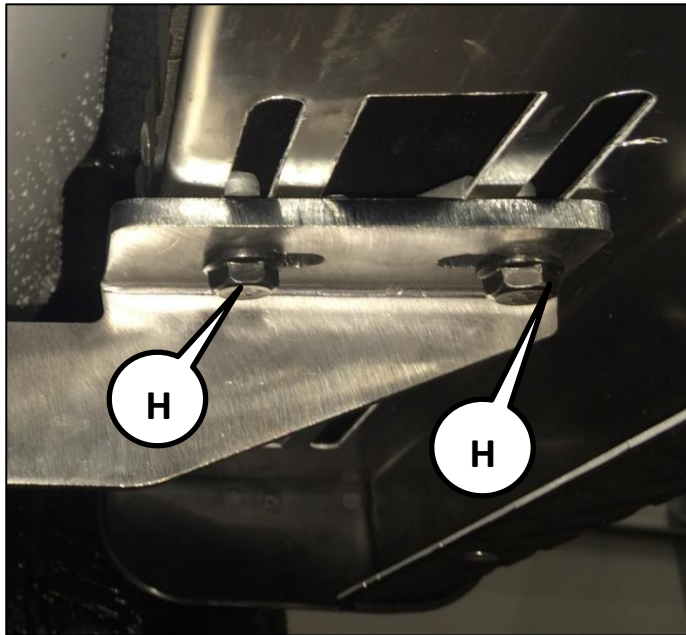
Remove the tube and install the U-nuts (G) that come with the Step Tubes into the slots identified above. Use 2 U-nuts per brace location.



6b

This step is for installing 6" Oval Step Tubes **ONLY**. Go to step 5a for NXt Running Boards. Go to step 7a for Molded Side Steps.

Attach the tube to the braces using bolts that come with the Step Tubes (H). Tighten bolts with a 13mm wrench or socket.

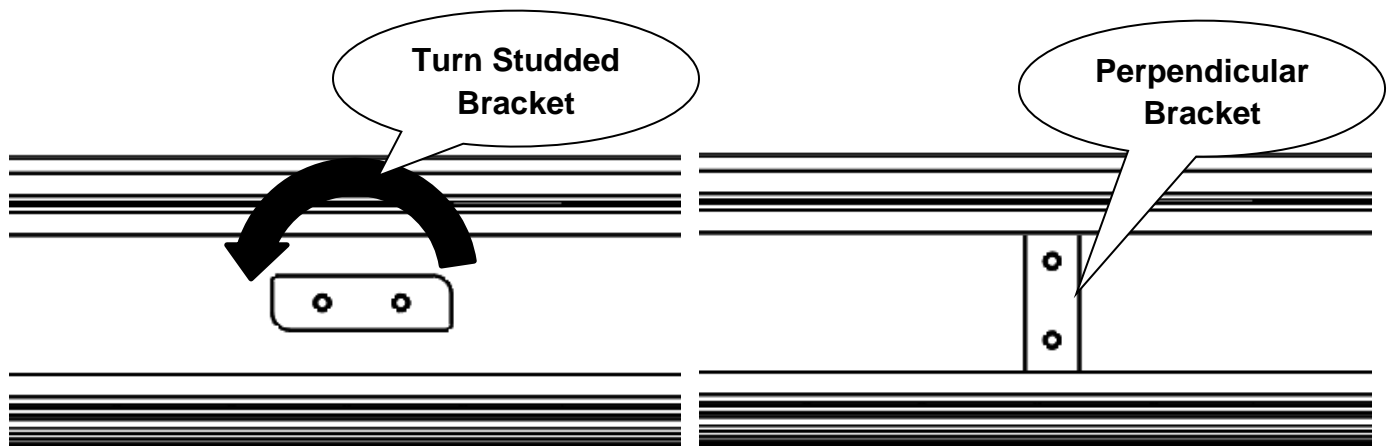


Once the tube is in the desired location, tighten hardware that connects the braces to the vehicle. Fully tighten all hardware at this time.

7a

This Step is for installing the Molded Side Steps **ONLY**. Go to step 6a for Step Tubes. Go to step 5a for NXt Running Boards.

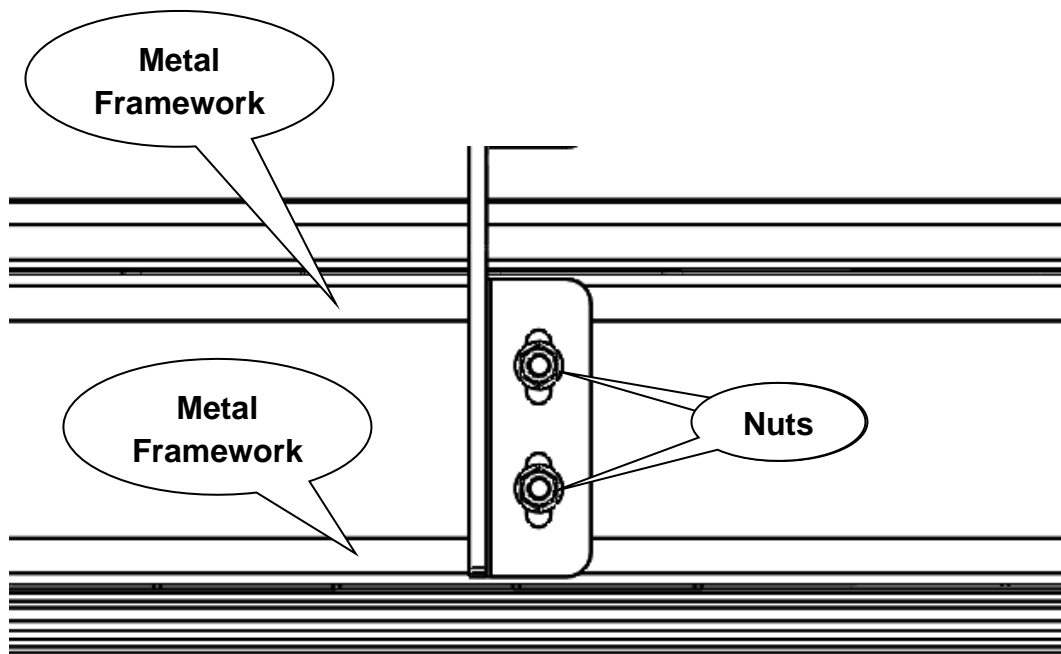
Place the Studded Brackets inside of the Molded board and twist the bracket until the brackets are perpendicular to the board. Use the same number of studded brackets as there are vehicle brackets on one side of the vehicle. Repeat step on both boards.



7b

This Step is for installing the Molded Side Steps **ONLY**. Go to step 6a for Step Tubes. Go to step 5a for NXt Running Boards.

Install the board with studded brackets through the braces on the vehicle and install nuts on the studded brackets. Ensure Metal Framework of the board is touching the brace on both sides. Center the Board front to back and Fully Tighten Hardware and Repeat on the other side.



Repeat steps 1-7b on passenger's side. Where C is used, use D instead.
Where D is used, use C instead.