



**1-800-779-2102**

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING  
PARTS BEFORE PROCEEDING TO INSTALLATION**

**PROCEDURE FOR RETURNS OR MISSING HARDWARE**

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:  
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

**WWW.DEEZEE.COM**

REGISTER YOUR PRODUCT ONLINE: [www.deezee.com/registration](http://www.deezee.com/registration)

VIEW INSTRUCTIONS ONLINE: [www.deezee.com/instructions](http://www.deezee.com/instructions)

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**⚠ WARNING:** Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



## **DEE ZEE, INC. WARRANTY AGREEMENT**

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

### **WARRANTY COVERAGE - MATERIALS & WORKMANSHIP**

#### **LIMITED LIFETIME WARRANTY:**

- **STAINLESS STEEL:** Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- **ALUMINUM:** Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- **PLASTIC:** Storage Boxes
- **OTHER:** Front and Rear Bumpers

#### **THREE-YEAR WARRANTY:**

- **POWDER-COATED / E-COATED STEEL:** Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- **OTHER:** Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

### **WARRANTY COVERAGE – FINISH PROTECTION**

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

### **WARRANTY COVERAGE – COMPONENT PARTS**

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

## **GPI® FUEL PUMPS & ACCESSORIES**

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit [www.gpi.net](http://www.gpi.net).

### **WARRANTY SUBMISSION PROCEDURE**

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

### **DISCLAIMER**

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

**Review the instruction pages in their entirety to prepare the required tools**

**Warning:** Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

**Cleaning:** To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.

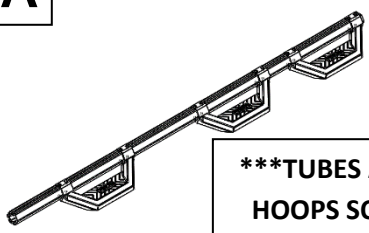
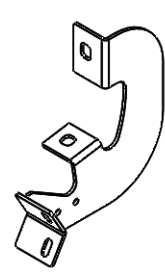
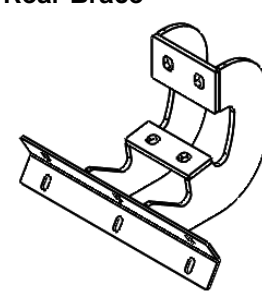
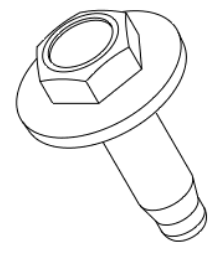
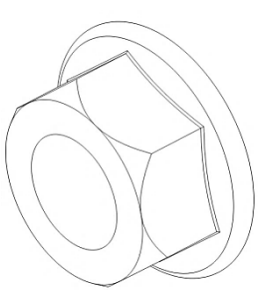

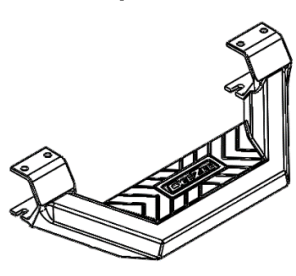

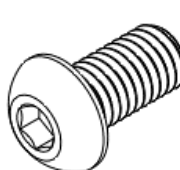

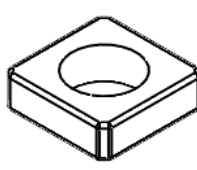
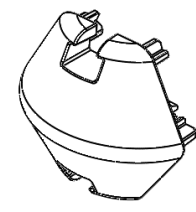


Dee Zee Cares - Please Recycle

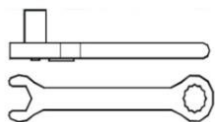
For an electronic version of these instructions visit: [www.deezee.com/instructions](http://www.deezee.com/instructions)

Register your product online: [www.deezee.com/registration](http://www.deezee.com/registration)

# **Hex Hoop Side Step Installation Instructions** **DZ 66340W (2019-Current) CHEVY Silverado / GMC Sierra**

<p><b>A</b> Hex Hoop Side Step</p>  <p>***TUBES AND HOOPS SOLD SEPARATELY</p> <p>Various X2</p>	<p><b>B</b> Main Bracket</p>  <p>B 2602P X4</p>	<p><b>C</b> Rear Brace</p>  <p>B 2774P X2</p>
<p><b>D</b> M8-1.25X29mm Hex SEMS Bolt</p>  <p>PN 907 X12</p>	<p><b>E</b> 8mm Hex Flange Nut</p>  <p>PN 526 X20</p>	<p><b>F</b> Main Tube</p>  <p>FROM HEX HOOP SIDE STEP X2</p>
<p><b>G</b> Side Step</p>  <p>FROM HEX HOOP SIDE STEP X6</p>	<p><b>H</b> 8mm X 20mm Square Head Bolt</p>  <p>FROM HEX HOOP SIDE STEP X24</p>	<p><b>I</b> 8mm X 16mm Button Head Bolt</p>  <p>FROM HEX HOOP SIDE STEP X48</p>
<p><b>J</b> M8 Flat Washer</p>  <p>FROM HEX HOOP SIDE STEP X48</p>	<p><b>K</b> 8mm X 1.25 Square Nut</p>  <p>FROM HEX HOOP SIDE STEP X48</p>	<p><b>L</b> Endcap</p>  <p>FROM HEX HOOP SIDE STEP X4</p>

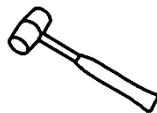
## Tools Required



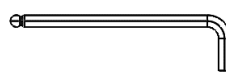
Ratchet / Wrench  
13mm



Straight Blade  
Screwdriver



Rubber Mallet



Allen Wrench  
5mm



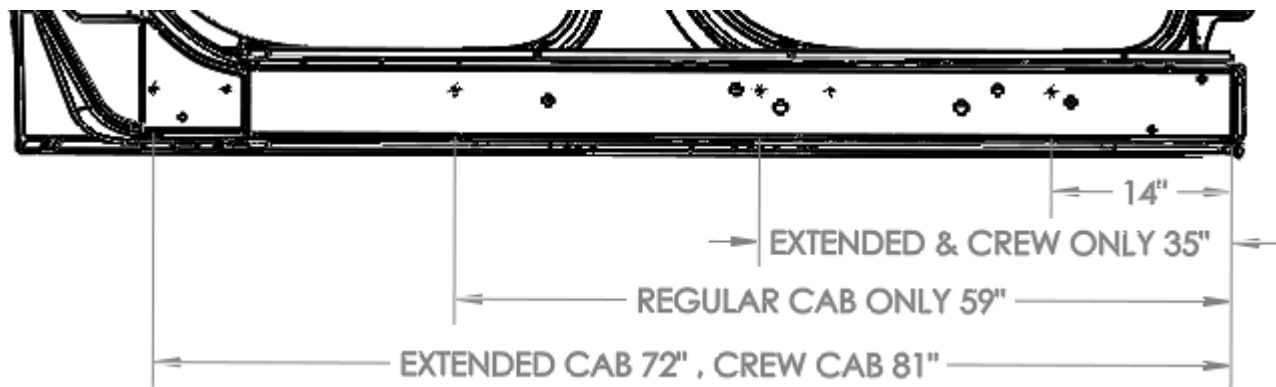
Tape Measure

1

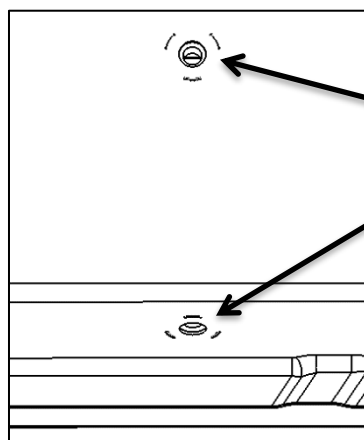
First, locate the plastic plugs on the back side of the rocker panel covering mount locations. Using a straight blade screw driver, pry the plugs out of the holes. There are different locations depending on the cab type of your vehicle. Measure from the front wheel well back and use the measurements below. Measurements are an approximate number. Crew Cab is shown below

Rear Driver

Front Driver

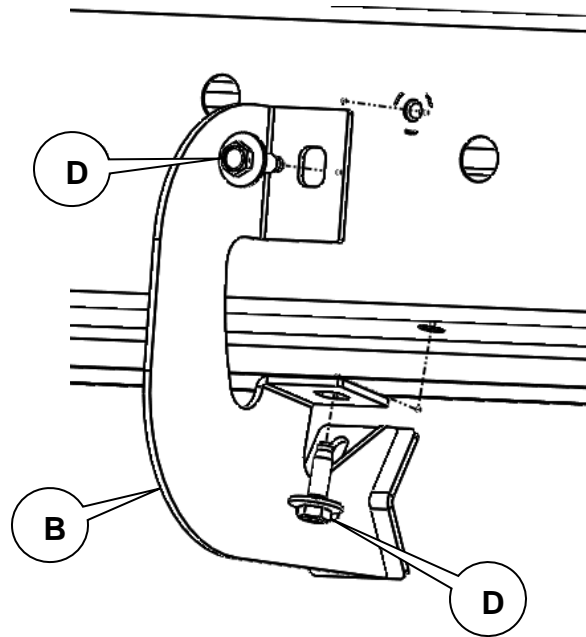


Front Driver's  
Side Shown:

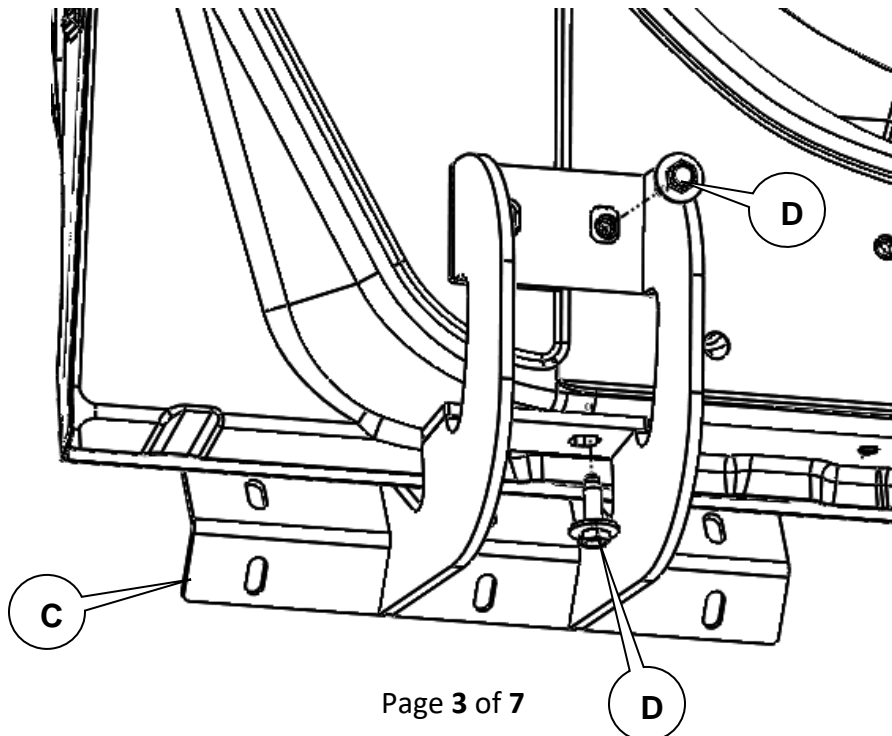


Remove plugs  
from here

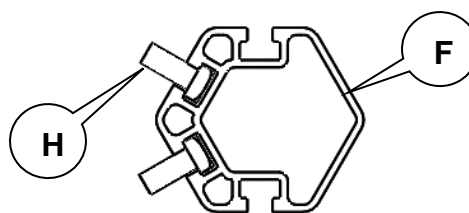
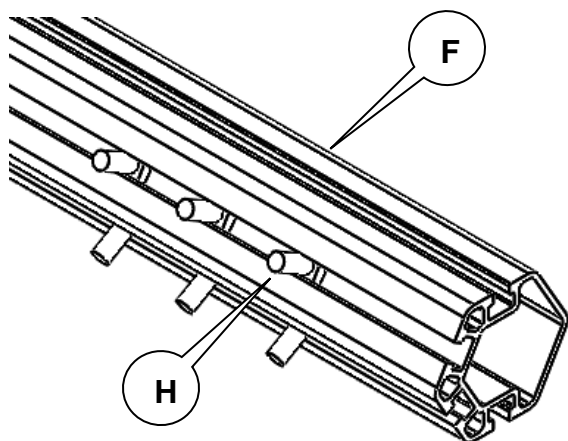
- 2** Attach a Bracket (B) to the front and middle Driver's side Locations where the plugs were removed in step 1 using two 8mm Hex Head Bolts (D) at each location. Do not completely tighten at this time.



- 3** Attach a Bracket (C) to the rear Driver's side Location where the plugs were removed in step 1 using two 8mm Hex Head Bolts (D). Install bracket using front slots so that the bracket is in rearmost position. Do not completely tighten at this time.



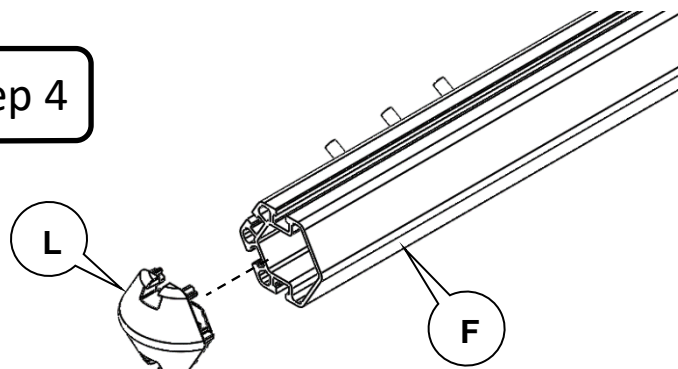
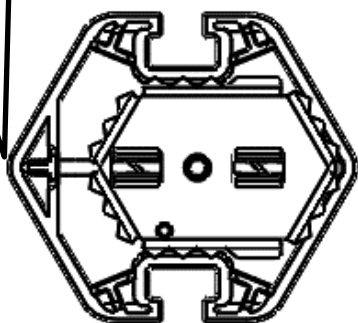
- 4** Install ten 8mm square head bolts (H) evenly into the rear two channels of the main tube (F).



Install 10 bolts evenly into channels

- 5** Install endcaps (L) on both ends of the main tube (F) by first hand-pushing them to set in place, then hitting them with a rubber mallet. Make sure that the spring clip is positioned the correct way (see image below). Complete this step before installing the tube on the vehicle.

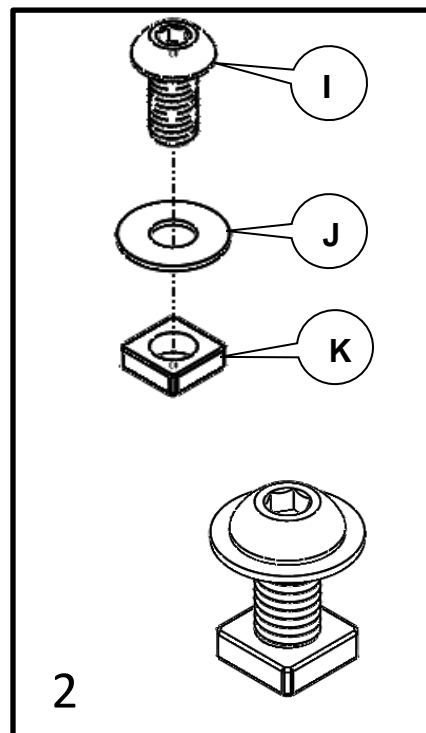
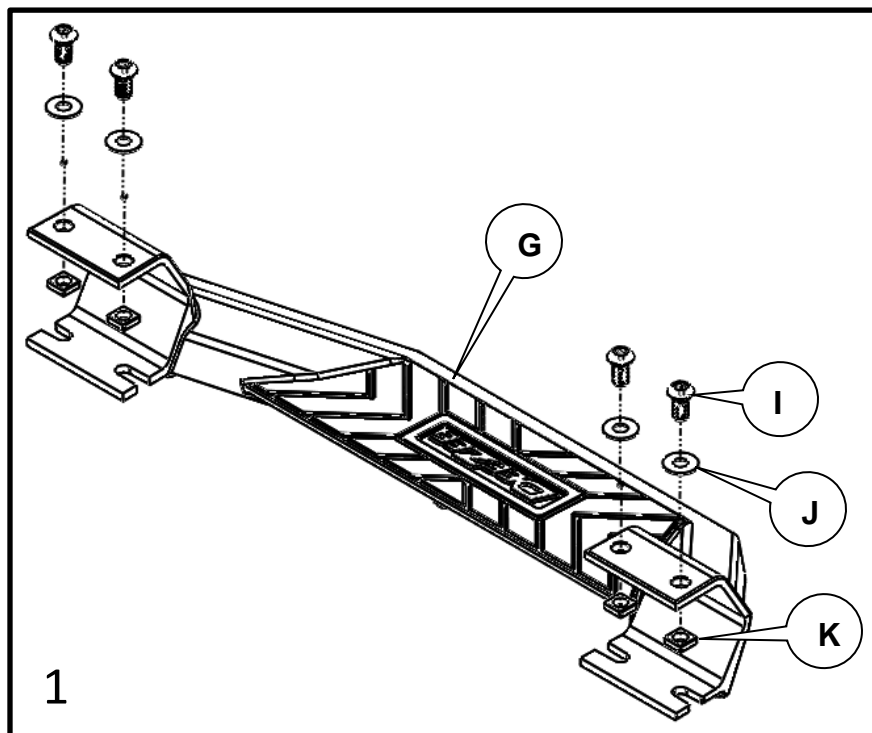
Towards channels with bolts from step 4



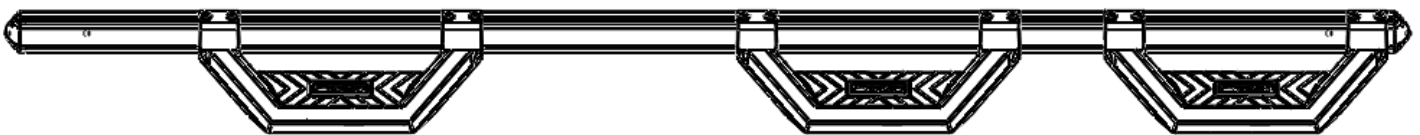
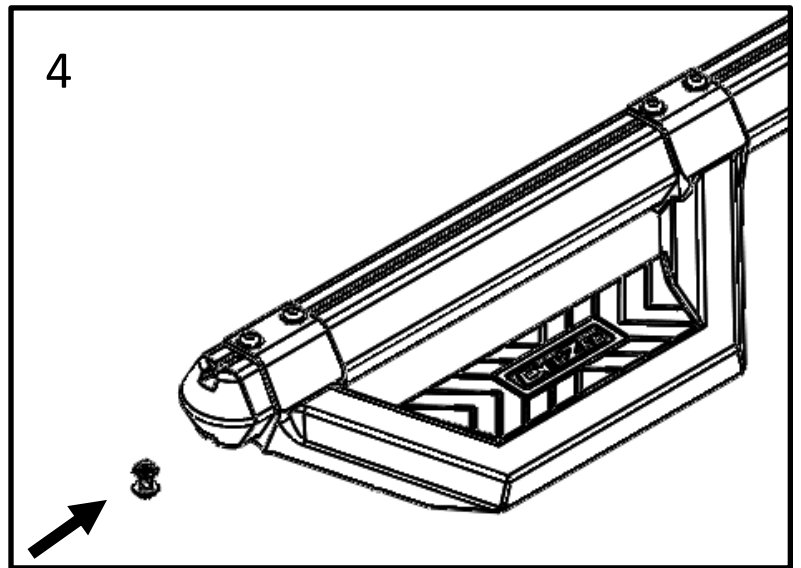
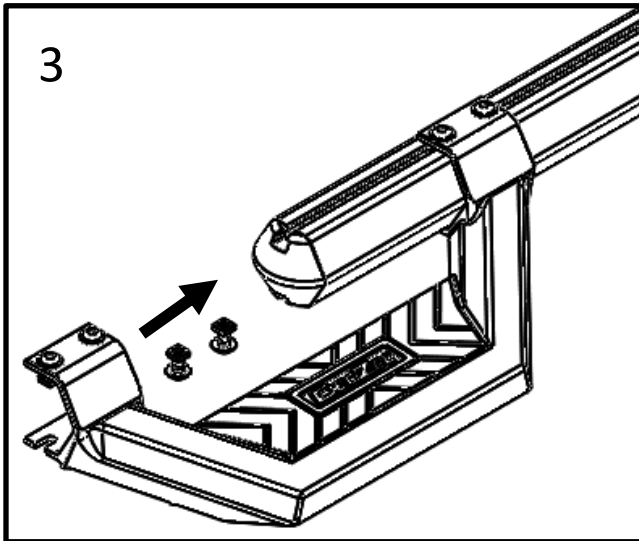
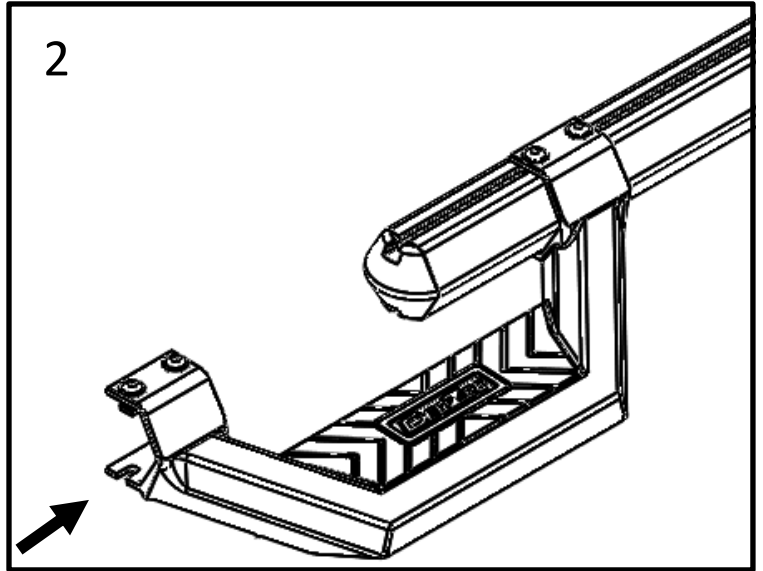
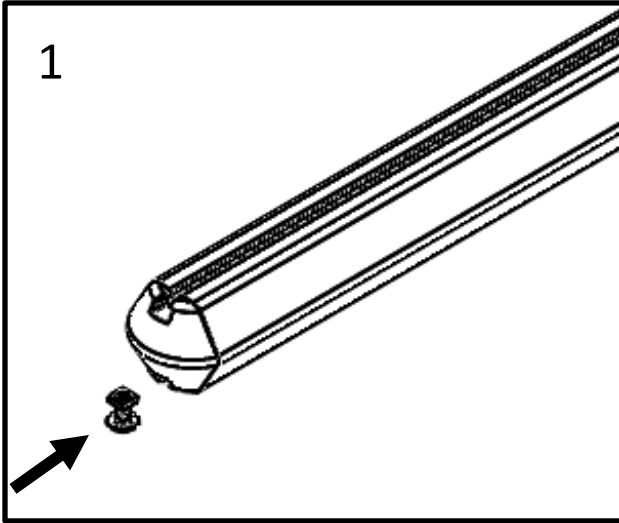
Before completing this step ensure that the correct amount of bolts are in the channels. Installing the endcaps will lock the bolts in the channels.



- 6** Install bolts (I), washers (J), and nuts (K) into side steps (G) as shown. Then assemble the remaining bolts (I), washers (J), and nuts (K). Leave hardware loose.

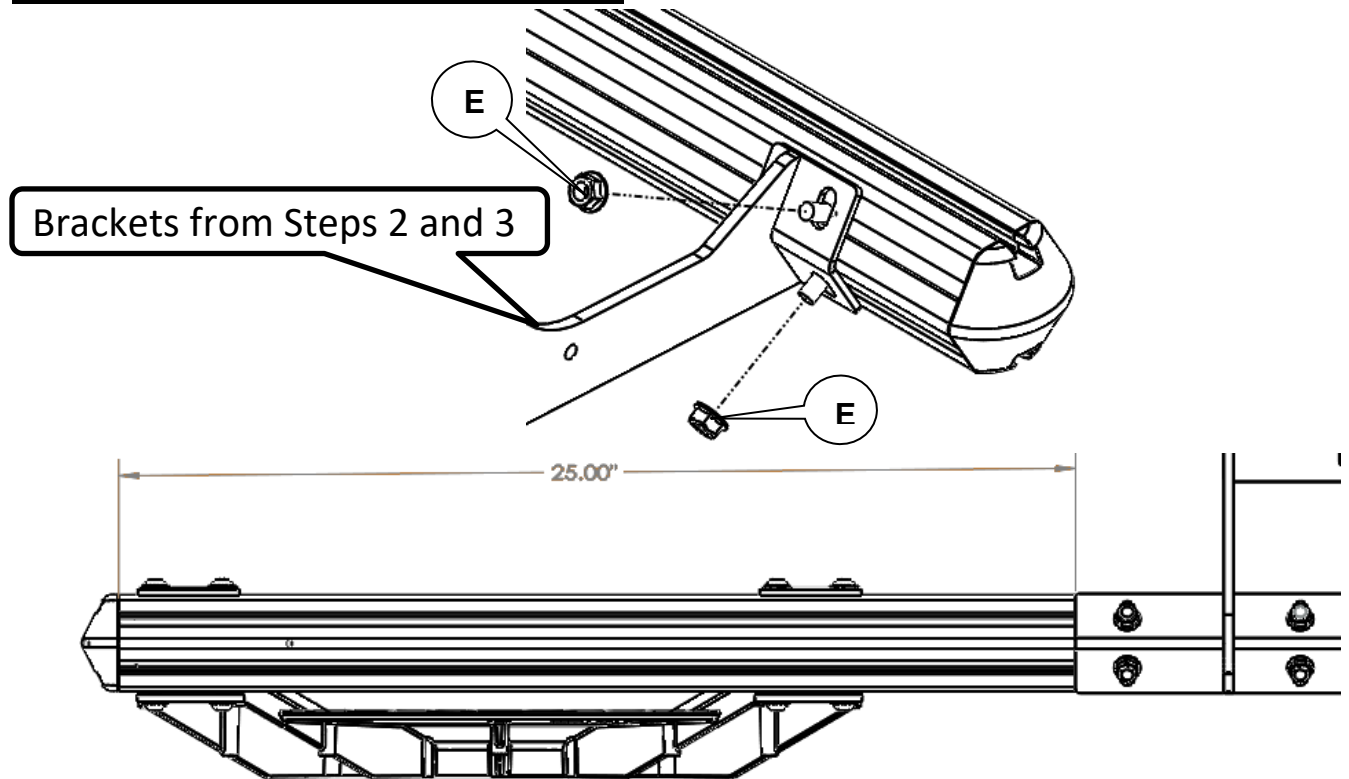


- 7** Install preassembled side step onto main tube (F). Depending on the tube color, there may be hook marks (Thin Paint) from the paint process. Install the side steps with the hook mark (Thin Paint) side down. First slide a preassembled bolt in the bottom channel. Next slide the side step halfway on. Then slide 2 more preassembled bolts in the bottom channel. Then slide the rest of the side step on. Finally slide one preassembled bolt in the bottom channel. Repeat this step until there are 3 side steps on the main tube. Leave hardware loose.

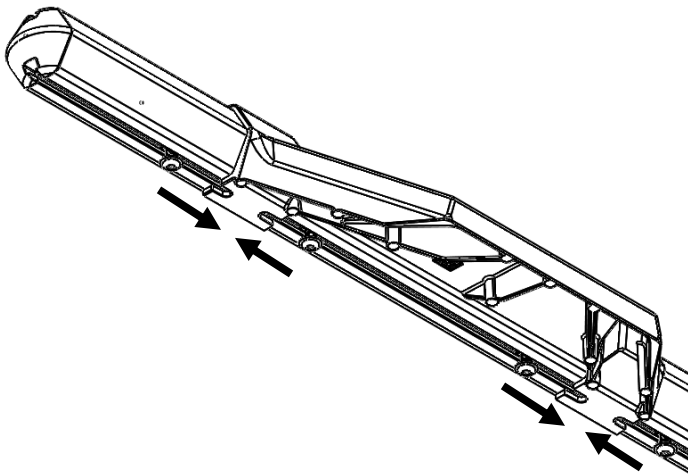


**8**

Mount the tube to the brackets by sliding the bolts into the slots of the brackets and install an M8 nut (E). Place the tube in desired position. Using a tape measure ensure that the distance between the last brace and the end of the tube is less than 25 inches. If it is more than 25 inches, move the tube forward. Fully tighten the tube to the brackets. Then tighten the brackets to the vehicle.

**9**

Slide rear side step so that the step is 1/2 inch away from the end of the main tube. Then place the other two side steps in desired positions. Slide button head bolts in the bottom channel into the slots of the side step with the washer on top of the side step. Double check the placement of the side step by opening the door(s) then adjust as necessary. Fully tighten all hardware at this time.



**Repeat Steps 1-9 on Passenger side.**

**Use tape measure to ensure tubes and step locations match on both sides**