



**1-800-779-2102**

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING  
PARTS BEFORE PROCEEDING TO INSTALLATION**

**PROCEDURE FOR RETURNS OR MISSING HARDWARE**

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:  
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

**WWW.DEEZEE.COM**

REGISTER YOUR PRODUCT ONLINE: [www.deezee.com/registration](http://www.deezee.com/registration)

VIEW INSTRUCTIONS ONLINE: [www.deezee.com/instructions](http://www.deezee.com/instructions)

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**⚠ WARNING:** Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



## DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

### WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

#### LIMITED LIFETIME WARRANTY:

- STAINLESS STEEL: Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- ALUMINUM: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- PLASTIC: Storage Boxes
- OTHER: Front and Rear Bumpers

#### THREE-YEAR WARRANTY:

- POWDER-COATED / E-COATED STEEL: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- OTHER: Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

### WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

### WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

## **GPI® FUEL PUMPS & ACCESSORIES**

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit [www.gpi.net](http://www.gpi.net).

### **WARRANTY SUBMISSION PROCEDURE**

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

### **DISCLAIMER**

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

**Review the instruction pages in their entirety to prepare the required tools**

**Warning:** Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

**Cleaning:** To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



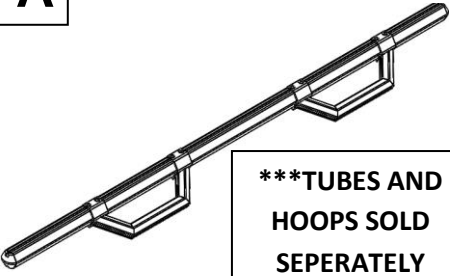
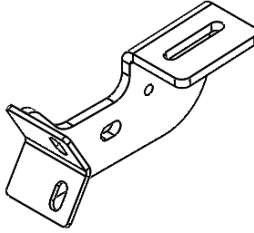
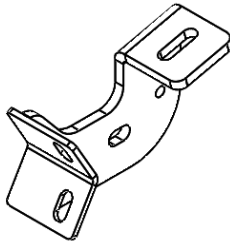
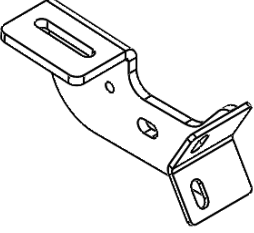
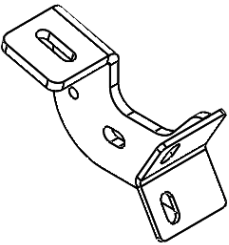
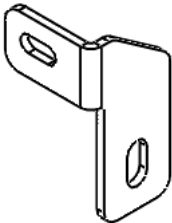
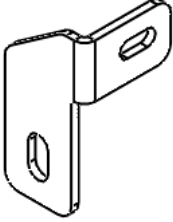
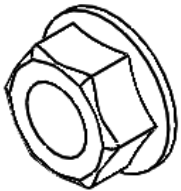
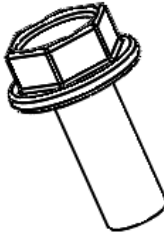
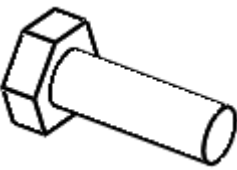
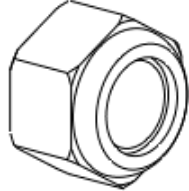
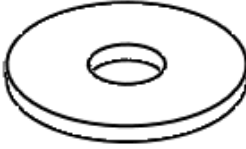
Dee Zee Cares - Please Recycle

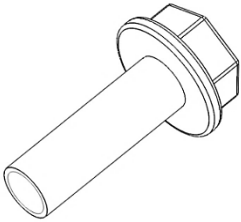

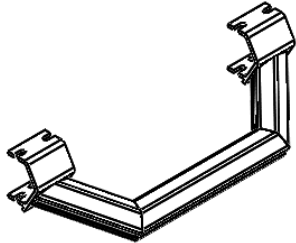

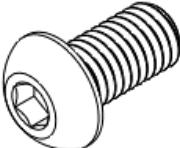

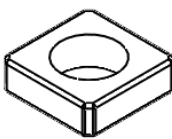
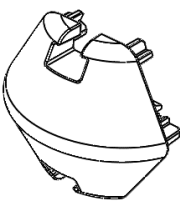
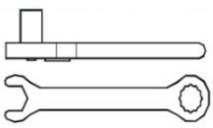
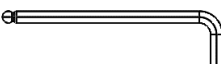
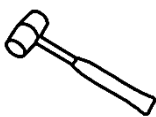

For an electronic version of these instructions visit: [www.deezee.com/instructions](http://www.deezee.com/instructions)

Register your product online: [www.deezee.com/registration](http://www.deezee.com/registration)

## Hex Hoop Side Step Installation Instructions

### DZ 66345 Jeep Wrangler JK (2007-2018)

<p><b>A</b> Hex Hoop Side Step</p>  <p>***TUBES AND HOOPS SOLD SEPERATELY</p> <p>Various X2</p>	<p><b>B</b> Driver Front and Middle Bracket</p>  <p>B 2513LP X2</p>	<p><b>C</b> Driver Rear Bracket</p>  <p>B 2514LP X1</p>
<p><b>D</b> Passenger Front and Middle Bracket</p>  <p>B 2513RP X2</p>	<p><b>E</b> Passenger Rear Bracket</p>  <p>B 2514RP X1</p>	<p><b>F</b> Driver Support Bracket</p>  <p>B 2548LP X3</p>
<p><b>G</b> Passenger Support Bracket</p>  <p>B 2548RP X3</p>	<p><b>H</b> M8-1.25 Hex Flange Nut</p>  <p>PN 526 X18</p>	<p><b>I</b> M8-20mm Hex Flange Bolt</p>  <p>PN 527 X6</p>
<p><b>J</b> 1/4-20 x 3/4 Hex Head Bolt</p>  <p>PN 70B X6</p>	<p><b>K</b> 1/4-20 Nylon Lock Nut</p>  <p>PN 341 X6</p>	<p><b>L</b> M6 Oversized Washer</p>  <p>PN 785B X6</p>

<div data-bbox="99 138 172 218"><b>M</b></div> <div data-bbox="199 155 470 189">8mm Hex Flange Bolt</div> <div data-bbox="212 233 451 453">  </div> <div data-bbox="125 512 214 541">PN 525</div> <div data-bbox="508 512 542 541">X6</div>	<div data-bbox="574 138 651 218"><b>N</b></div> <div data-bbox="685 155 816 184">Main Tube</div> <div data-bbox="639 254 1008 474">  </div> <div data-bbox="599 485 824 541">FROM HEX HOOP SIDE STEP</div> <div data-bbox="980 512 1015 541">X2</div>	<div data-bbox="1062 138 1138 218"><b>O</b></div> <div data-bbox="1179 155 1300 184">Side Step</div> <div data-bbox="1170 212 1463 453">  </div> <div data-bbox="1094 457 1235 541">FROM HEX HOOP SIDE STEP</div> <div data-bbox="1391 485 1523 541">2 Door X2 4 Door X4</div>
<div data-bbox="99 562 172 642"><b>P</b></div> <div data-bbox="199 579 470 646">8mm X 20mm Square Head Bolt</div> <div data-bbox="261 684 423 873">  </div> <div data-bbox="120 884 261 968">FROM HEX HOOP SIDE STEP</div> <div data-bbox="401 905 547 961">2 Door X8 4 Door X12</div>	<div data-bbox="574 562 651 642"><b>Q</b></div> <div data-bbox="685 579 1024 646">8mm X 16mm Button Head Bolt</div> <div data-bbox="721 705 899 852">  </div> <div data-bbox="602 884 743 968">FROM HEX HOOP SIDE STEP</div> <div data-bbox="883 905 1029 961">2 Door X16 4 Door X32</div>	<div data-bbox="1062 562 1138 642"><b>R</b></div> <div data-bbox="1166 579 1373 609">1/4" Flat Washer</div> <div data-bbox="1216 705 1386 810">  </div> <div data-bbox="1089 884 1230 968">FROM HEX HOOP SIDE STEP</div> <div data-bbox="1375 905 1521 961">2 Door X16 4 Door X32</div>
<div data-bbox="99 989 172 1068"><b>S</b></div> <div data-bbox="199 1005 496 1035">8mm X 1.25 Square Nut</div> <div data-bbox="253 1125 423 1262">  </div> <div data-bbox="120 1304 261 1388">FROM HEX HOOP SIDE STEP</div> <div data-bbox="389 1325 535 1381">2 Door X16 4 Door X32</div>	<div data-bbox="574 989 651 1068"><b>T</b></div> <div data-bbox="691 1014 789 1043">Endcap</div> <div data-bbox="737 1083 915 1283">  </div> <div data-bbox="599 1346 824 1402">FROM HEX HOOP SIDE STEP</div> <div data-bbox="985 1360 1019 1390">X4</div>	
<div data-bbox="147 1446 341 1476">Tools Required</div> <div data-bbox="233 1503 444 1629">  </div> <div data-bbox="222 1688 436 1787">Ratchet / Wrench 13mm 7/16</div> <div data-bbox="537 1566 756 1629">  </div> <div data-bbox="548 1703 714 1766">Allen Wrench 5mm</div> <div data-bbox="813 1535 967 1650">  </div> <div data-bbox="802 1703 976 1732">Rubber Mallet</div>		<div data-bbox="1110 1446 1382 1476">Tools Recommended</div> <div data-bbox="1256 1545 1386 1650">  </div> <div data-bbox="1208 1688 1382 1717">Tape Measure</div>

**1**

First locate the threaded holes in the rocker panel. They should be located towards the front, middle, and rear of the vehicle. Driver's side shown on a 4 door Wrangler. If you have a 2 door Wrangler you will not use Rear brackets C and E, refer to step 1a.



Front



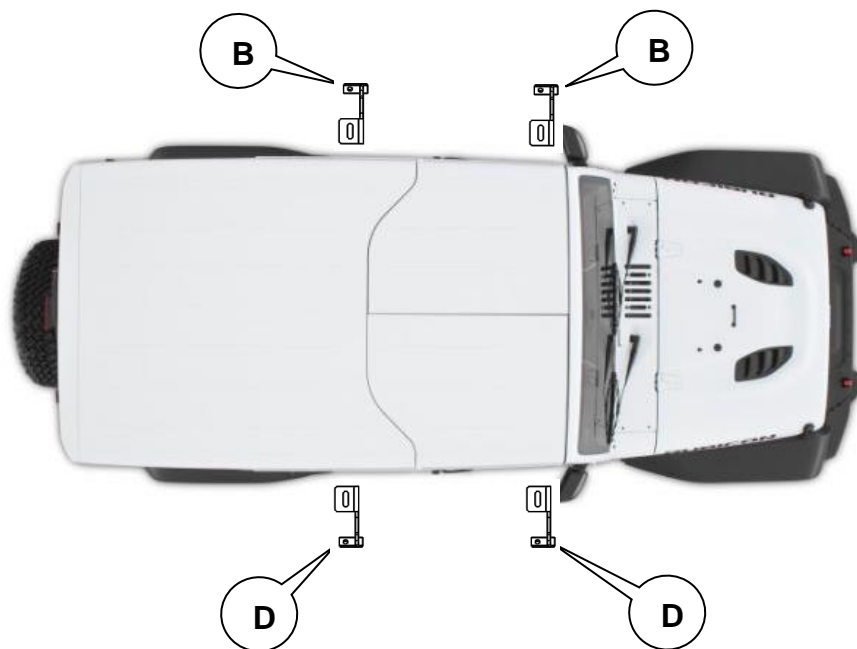
Middle



Rear

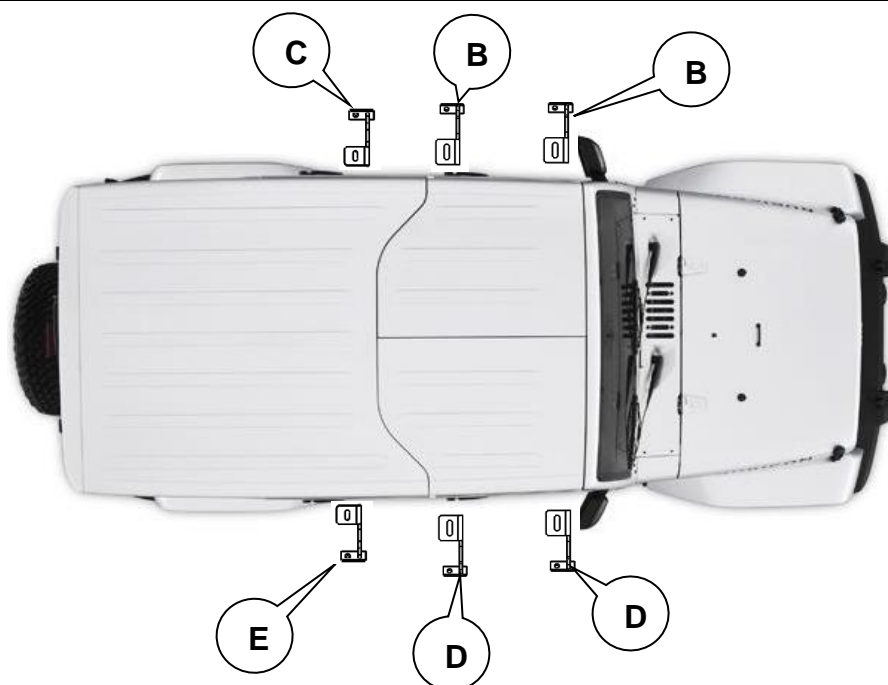
**1a**

2 door



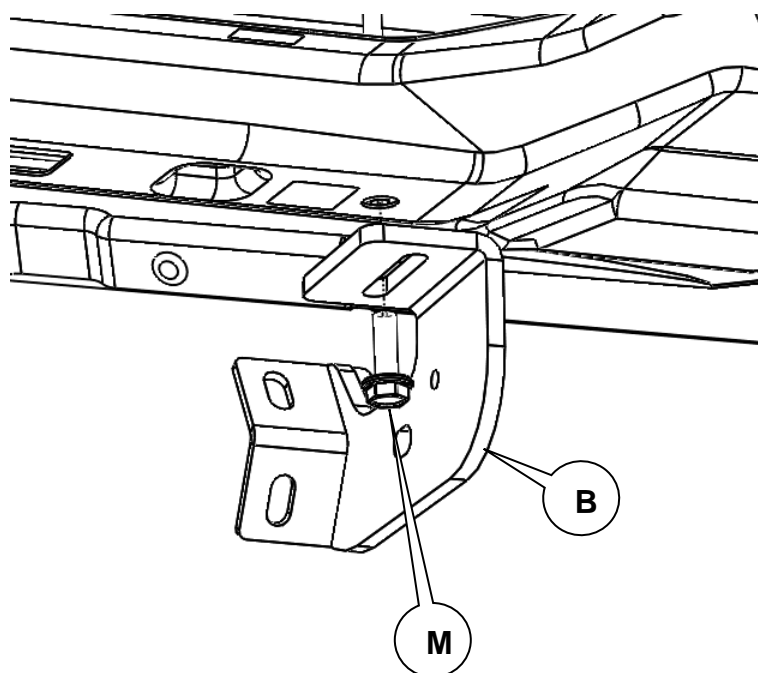
## 1a Continued

4 door



2

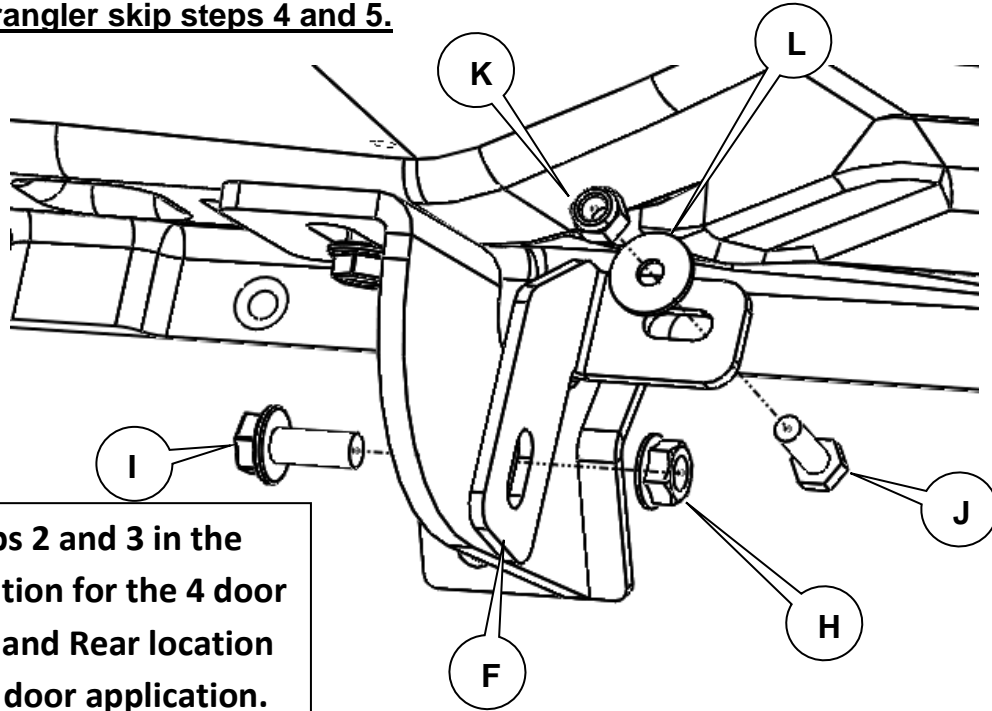
Attach the Driver Front Bracket (B) in the front threaded hole using bolt (M). Do not fully tighten hardware at this time.





**3**

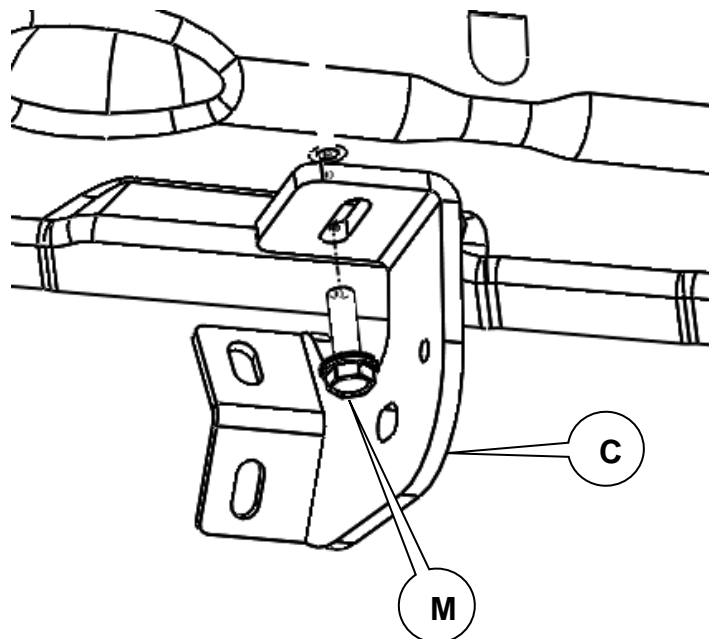
Next attach the Driver Support Bracket (F) to the Driver Front Bracket using bolt (I) and nut (H) and attach the Driver Support Bracket to the lip of the rocker panel using bolt (J), washer (L) and nut (K). Do not fully tighten hardware at this time. If you have a 2 door Wrangler skip steps 4 and 5.



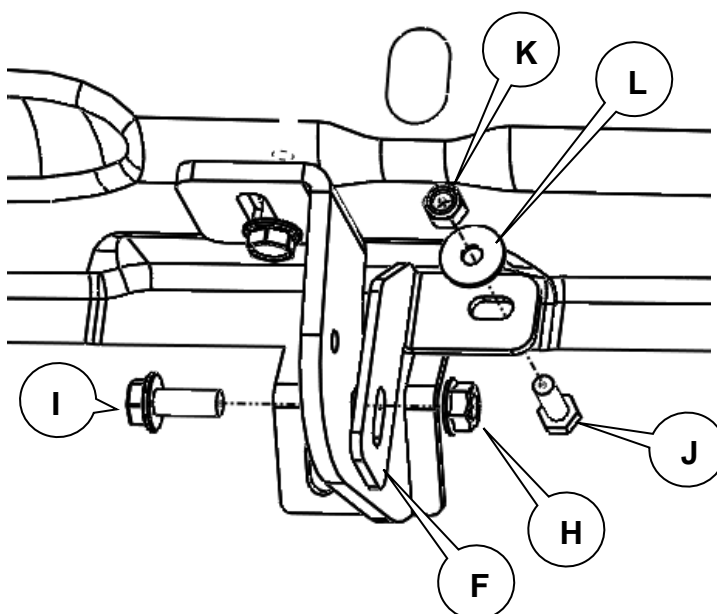
Repeat Steps 2 and 3 in the Middle location for the 4 door application and Rear location for the two door application.

**4**

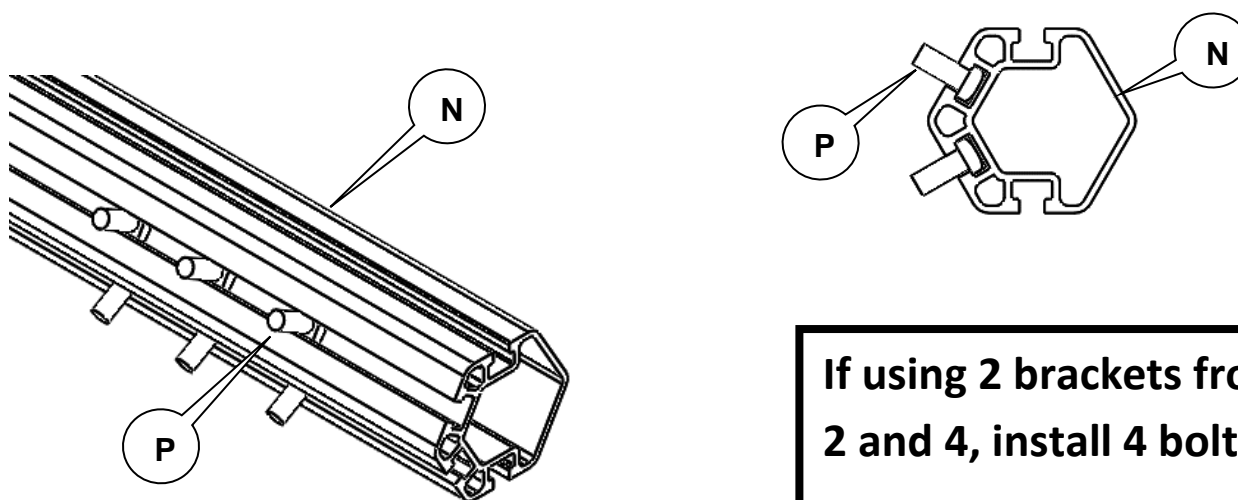
Attach the Driver Rear Bracket (C) in the rear threaded hole using bolt (M). Do not fully tighten hardware at this time.



- 5** Next attach the Driver support bracket (F) to the Driver Rear Bracket using bolt (I) and nut (H) then attach the Driver Support Bracket to the lip of the rocker panel using bolt (J), washer (L) and nut (K). Do not fully tighten hardware at this time.



- 6** Install the 8mm square head bolts (P) evenly into the rear two channels of the main tube (N). For two braces on vehicle install four bolts, for three braces on vehicle install six bolts.

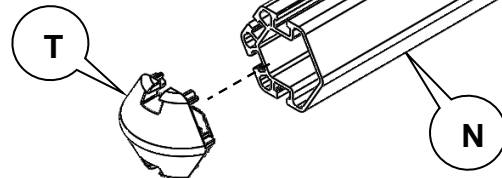
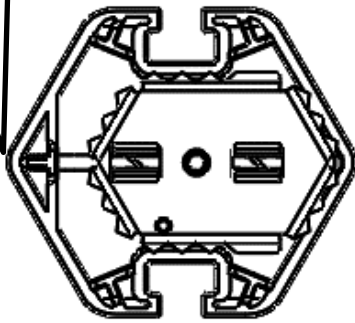


**If using 2 brackets from steps 2 and 4, install 4 bolts (P).**

**If using 3 brackets from steps 2 and 4, install 6 bolts (P).**

- 7** Install endcaps (T) on both ends of the main tube (N) by first hand pushing them to set in place, then hitting them with a rubber mallet. Make sure that the spring clip is positioned the correct way (see image below). Complete this step before installing the tube on the vehicle.

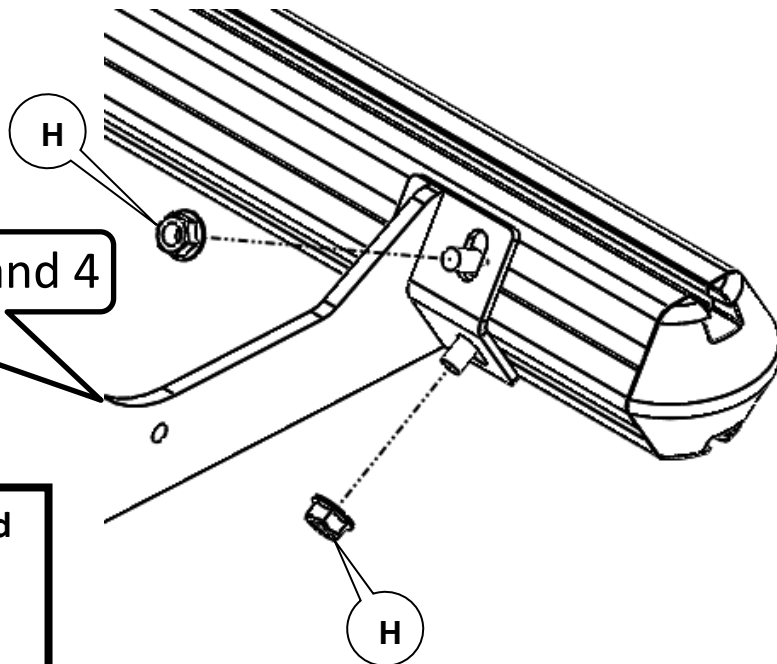
Towards channels with bolts from step 6



Before completing this step ensure that the correct amount of bolts are in the channels. Installing the endcaps will lock the bolts in the channels.

- 8** Mount the tube to the brackets by sliding the bolts into the slots of the brackets and install an M8 nut (H). Depending on the tube color, there may be hook marks from the paint process. Install the tube with the hook mark side down. Center the main tube using tape measure. Fully tighten the tube to the brackets.

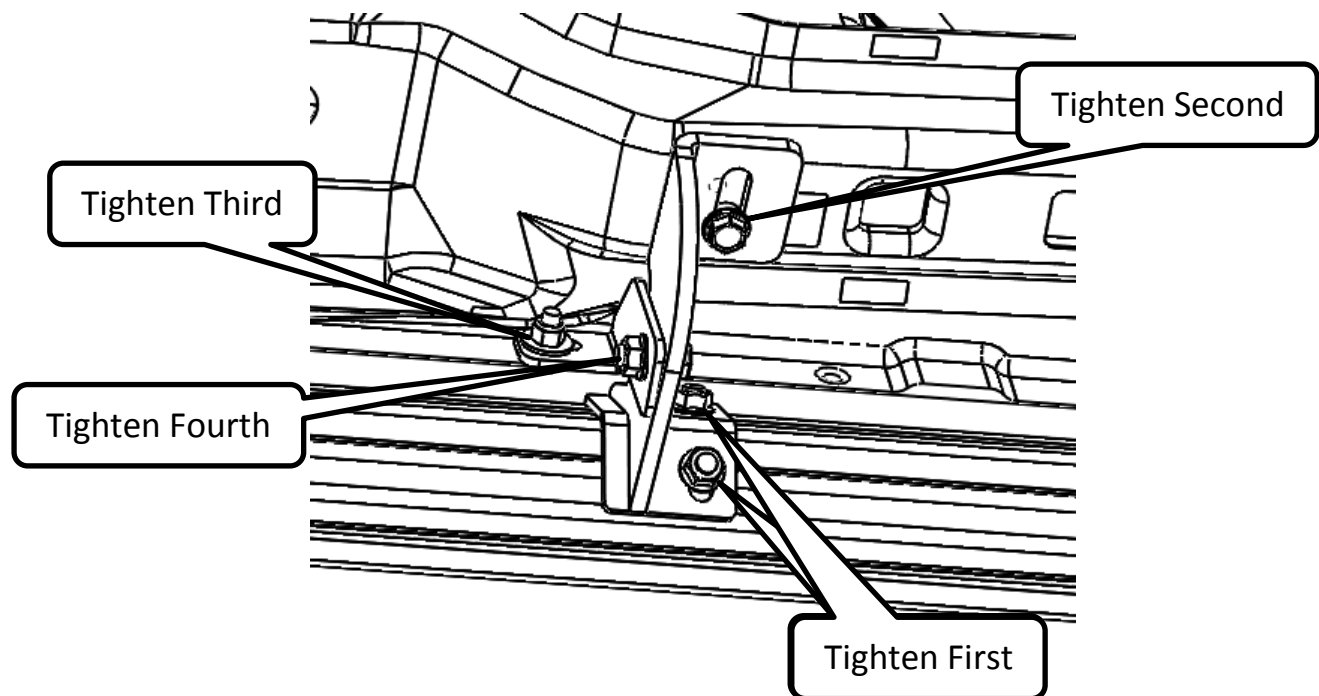
Brackets From Steps 2 and 4



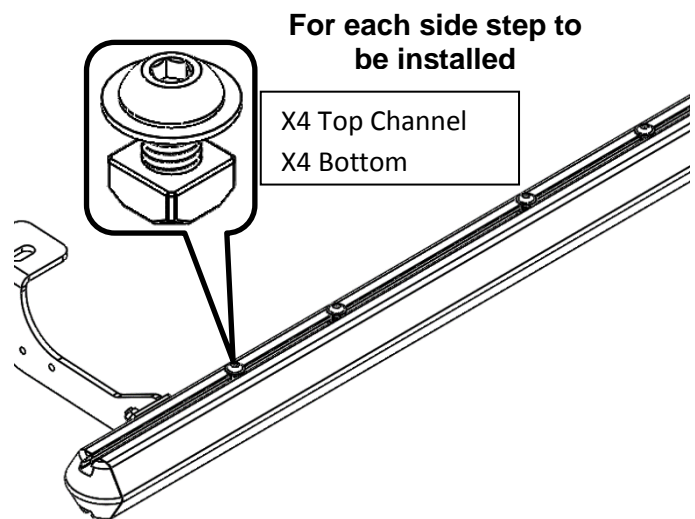
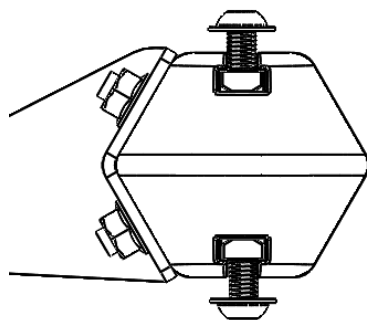
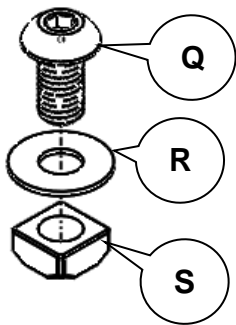
Loose Brackets may need shifted away from vehicle to install and tighten nuts (H) to bolts (P).

**9**

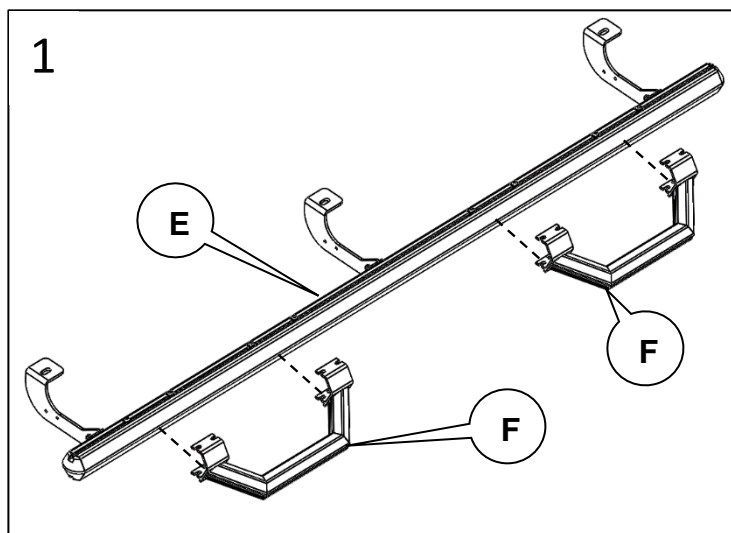
Next tighten the Brackets to the Vehicle. Then tighten the support brackets to the Vehicle. Finally tighten the support brackets to the brackets.

**10**

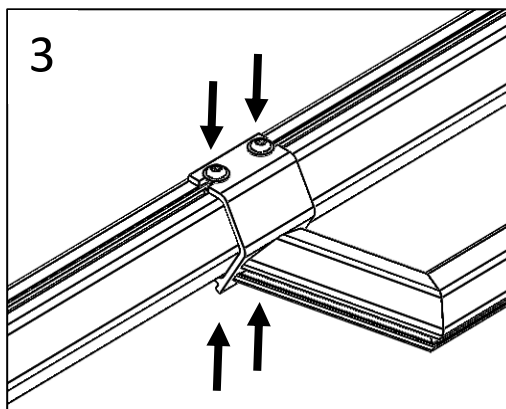
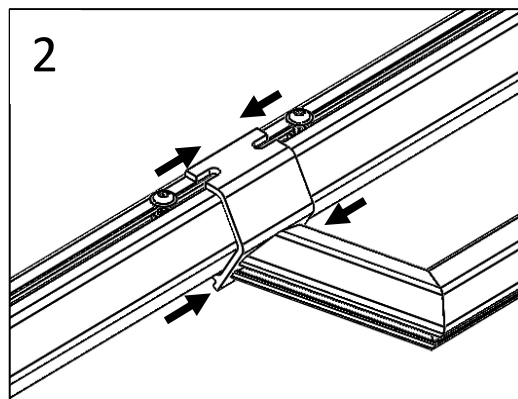
Assemble bolts (Q), washers (R), and nuts (S). Only turn the bolts two times into the nuts. There will be eight bolts per Side Step. Four bolts in the top, and four in the bottom channel per Side Step. Then slide the nut into the upper and lower channels roughly where the Side Step(s) (O) will be located.



- 11** Install Side Step (O) by placing the side step(s) on the main tube (N) and sliding the button head bolts into the slots of the side step with the washer on top of the Side Step. Double check the placement of the side step by opening the door(s) then adjust as necessary. Fully tighten all hardware at this time.



Use tape measure to ensure tubes and step locations match on both sides



Repeat Steps 1-11 on Passenger side. Where B is used, use D. Where C is used, use E. Where F is used, use G.